

 <p>18-5009 AP# 13343 TUNE-UP KIT Replaces: FK1066 — CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> </tr> </thead> <tbody> <tr> <td>18-5161</td> <td>Contact Set</td> <td>F12153-1</td> </tr> <tr> <td>18-5241</td> <td>Condenser</td> <td>F12181-1</td> </tr> </tbody> </table>	Sierra#	Desc.	O.E.#	18-5161	Contact Set	F12153-1	18-5241	Condenser	F12181-1	 <p>18-5010 AP# 13344 TUNE-UP KIT Replaces: F1075, FK1075 — CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> </tr> </thead> <tbody> <tr> <td>18-5162</td> <td>Contact Set</td> <td>F12329-2</td> </tr> <tr> <td>18-5238</td> <td>Condenser</td> <td>F12139-1</td> </tr> </tbody> </table>	Sierra#	Desc.	O.E.#	18-5162	Contact Set	F12329-2	18-5238	Condenser	F12139-1	 <p>18-5013 AP# 13346 TUNE-UP KIT — CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> </tr> </thead> <tbody> <tr> <td>18-5149</td> <td>Contact Set</td> <td>F12044</td> </tr> <tr> <td>18-5169</td> <td>Condenser</td> <td>F12042-1</td> </tr> </tbody> </table>	Sierra#	Desc.	O.E.#	18-5149	Contact Set	F12044	18-5169	Condenser	F12042-1																																																			
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 <p>18-5149 AP# 13358 CONTACT SET Replaces: F12044</p>	 <p>18-5150 AP# 13359 CONTACT SET Replaces: FA305310-2 817764A2</p>	 <p>18-5161 AP# 13362 CONTACT SET Replaces: F12153-1</p>	 <p>18-5162 AP# 13363 CONTACT SET Replaces: F12329-2</p>																																																																													
 <p>18-5169 AP# 13365 CONDENSER Replaces: F12042-1</p>	 <p>18-5238 AP# 13384 CONDENSER Replaces: F12139-1</p>	 <p>18-5241 AP# 13385 CONDENSER Replaces: F12181-1</p>	  <p>18-5803 AP# 2818 STARTER SOLENOID Replaces: F177917</p>																																																																													
 <p>18-5835 AP# 2819 STARTER SOLENOID Replaces: 89-803822T, 89-F460917-1, F460917-1, 89-817109A3 For: Early model 35-150 HP</p>	 <p>18-5834 AP# 2814 SOLENOID Replaces: 89-817109A2 For: 75 HP (3 cyl.) S/N G127500 & UP</p>	 <p>18-5775 AP# 1852 SWITCH BOX Replaces: 332-7778A6, 332-7778A9</p>																																																																														
 <p>18-5881 AP# 3107 SWITCH BOX Replaces: 332-5772A7</p>	 <p>18-5790 SWITCH BOX Replaces: 18495A26</p>	 <p>18-5226 7 MM HYPALON IGNITION WIRE Metallic Core (100' Spool)</p>																																																																														
 <p>18-5870 STATOR Replaces: 398-832075A4</p>	 <p>18-5186 AP#13370 COIL Replaces: 339-7370A13, 339-7370B13, 339-832757B4</p>	<table border="1"> <thead> <tr> <th colspan="6">COIL AND STATOR APPLICATION</th> </tr> <tr> <th>Year</th> <th>HP</th> <th>S/N</th> <th>Coil</th> <th>Stator</th> <th></th> </tr> </thead> <tbody> <tr> <td>1992-95</td> <td>40/50</td> <td>E000001-E138599</td> <td>18-5186</td> <td>—</td> <td></td> </tr> <tr> <td>1996-99</td> <td>40/50</td> <td>E138600-E369299</td> <td>—</td> <td>18-5870</td> <td></td> </tr> <tr> <td>1991-95</td> <td>70</td> <td>E000001-E138599</td> <td>18-5186</td> <td>—</td> <td></td> </tr> <tr> <td>1996-99</td> <td>75</td> <td>E138600-up</td> <td>—</td> <td>18-5870</td> <td></td> </tr> <tr> <td>1991-95</td> <td>90</td> <td>E000001-E138599</td> <td>18-5186</td> <td>—</td> <td></td> </tr> <tr> <td>1996-99</td> <td>90</td> <td>E138600-up</td> <td>—</td> <td>18-5870</td> <td></td> </tr> <tr> <td>1990-95</td> <td>120</td> <td>ALL</td> <td>18-5186</td> <td>—</td> <td></td> </tr> <tr> <td>1994-95</td> <td>120</td> <td>E065487-E138599</td> <td>18-5186</td> <td>18-5873</td> <td></td> </tr> <tr> <td>1994-95</td> <td>Sport Jet 120</td> <td>E095088-E141088</td> <td>18-5186</td> <td>18-5873</td> <td></td> </tr> <tr> <td>1996-99</td> <td>120</td> <td>E138600-up</td> <td>—</td> <td>18-5870</td> <td></td> </tr> <tr> <td>1989-94</td> <td>150</td> <td>ALL</td> <td>18-5186</td> <td>—</td> <td></td> </tr> </tbody> </table>	COIL AND STATOR APPLICATION						Year	HP	S/N	Coil	Stator		1992-95	40/50	E000001-E138599	18-5186	—		1996-99	40/50	E138600-E369299	—	18-5870		1991-95	70	E000001-E138599	18-5186	—		1996-99	75	E138600-up	—	18-5870		1991-95	90	E000001-E138599	18-5186	—		1996-99	90	E138600-up	—	18-5870		1990-95	120	ALL	18-5186	—		1994-95	120	E065487-E138599	18-5186	18-5873		1994-95	Sport Jet 120	E095088-E141088	18-5186	18-5873		1996-99	120	E138600-up	—	18-5870		1989-94	150	ALL	18-5186	—	
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CHRYSLER/FORCE

Ignition/Electrical Systems



OUTBOARD

CHRYSLER IGNITION											
HP	Model	Contact Set	Condenser	Tune-Up Kit	Starter Solenoid	HP	Model	Contact Set	Condenser	Tune-Up Kit	Starter Solenoid
4.5	42HA	18-5161	18-5241	18-5009	N/A	35	① 350/351/354/355HH, 356/357HF	18-5162	N/A	N/A	18-5803
4.9	44HA, 44/45HB, HC, HD	—	18-5241	—	N/A	35	③ 350/351/356/357HK	18-5162	18-5238	18-5010	—
5	52/53HA	18-5161	18-5241	18-5009	N/A	35	350/352/353/354/355HA, 352/353HF	18-5149	18-5169	18-5013	18-5803
5	54/55HA, HB, HC, HD	—	18-5241	—	N/A	35	352/353HC-HE, HG-HJ, H2P, H8K, H9L	18-5149	18-5169	18-5013	—
6	60HA, 62/63HA-HH, H9M	18-5161	18-5241	18-5009	N/A	35	353H0M, H1N	18-5149	18-5169	18-5013	—
6	64HA-HC, H0F, H1G, H2H, H8D, H9E	18-5161	18-5241	18-5009	N/A	35	② 356/357HA-HF	18-5149	18-5169	18-5013	18-5803
7	72/73HA	18-5161	18-5241	18-5009	N/A	35	③ 356/357HA-HF	18-5162	18-5238	18-5010	18-5803
8	82/83HA-HH, H9K	18-5161	18-5241	18-5009	N/A	35	360/361HA, HB	18-5149	18-5169	18-5013	—
8	92H1H, H1J, H2J, H3K	18-5161	18-5241	18-5009	N/A	45	③ 450 thru 457HA, HC-HH	18-5162	18-5238	18-5010	18-5803
9.9	92/93H9F, 98/99H9A	18-5161	18-5241	18-5009	N/A	45	② 450 thru 457HA, HC-HH	18-5149	18-5169	18-5013	18-5803
9.9	② 92/93HA-HE, H0G, 94H1F	18-5161	18-5241	18-5009	N/A	45	① 450 thru 457HC-HH	18-5162	N/A	N/A	18-5803
9.9	④ 94/95HA	18-5161	18-5241	18-5009	18-5803	45	450/451HK, 452/453HC-HJ, H8K	18-5149	18-5169	18-5013	—
9.9	⑤ 94/95HA-HE	18-5161	18-5241	18-5009	N/A	45	456/7H0L, HJ, H1M, H9K, 457H3P, H2N	18-5162	18-5238	18-5010	18-5803
10	① 102/103HD, H8B 108/109HA, H8B	18-5161	18-5241	18-5009	—	45	458/459HA, HG	18-5162	N/A	N/A	18-5803
10	102/103/104/105HA, HB, HC	18-5161	18-5241	18-5009	N/A	45	③ 458/459HA-HF	18-5162	18-5238	18-5010	18-5803
12.9	① 122/123H9E, 128/129H9A	18-5161	18-5241	18-5009	—	45	① 458/459HA-HF	18-5162	N/A	N/A	18-5803
12.9	122/123/124/125HA, HC, HD	18-5161	18-5241	18-5009	N/A	45	② 458/459HA-HF	18-5149	18-5169	18-5013	18-5803
15	152H1G, H1H, H2H, H3J	18-5161	18-5241	18-5009	N/A	45	459H0J, H9H	18-5162	18-5238	18-5010	18-5803
15	152/153HA, HB, H0F	18-5161	18-5241	18-5009	N/A	45	464HA	18-5149	18-5169	18-5013	18-5803
15	① 152/153HC, H8D, H9E	18-5161	18-5241	18-5009	—	50	503H3A, 507H1A, H2B, H2C, H3D, R3E	18-5162	18-5238	18-5010	18-5803
15	154/155HA, 154HB	18-5161	18-5241	18-5009	N/A	55	551HA	18-5162	18-5238	18-5010	18-5803
15	① 158/159HA, H8B, H9C	18-5161	18-5241	18-5009	—	55	② 554 thru 559HA, HC-HG	18-5149	18-5169	18-5013	18-5803
20	202H2N, 202/203HA-HG, H0L	18-5161	18-5241	18-5009	N/A	55	③ 554 thru 559HA, HC-HG	18-5162	18-5238	18-5010	18-5803
20	① 202/203H1M, H9K	18-5161	18-5241	18-5009	—	55	① 554 thru 559HA, HC-HG	18-5162	N/A	N/A	18-5803
20	204/205HA-HG	18-5161	18-5241	18-5009	N/A	70	706/707HA, HC-HF	18-5150	N/A	N/A	18-5803
20	① 206/207H9B	18-5161	18-5241	18-5009	—	75	756/757HA	18-5150	N/A	N/A	18-5803
25	252H1F, H2F, H3G, 252/253H8C	18-5161	18-5241	18-5009	N/A	85	856/857HA, HC, HD, HE	18-5150	N/A	N/A	18-5803
25	② 252/253HB, H8D, 254/255HB	18-5161	18-5241	18-5009	N/A	90	906/907HA	18-5150	N/A	N/A	18-5803
25	252/253/254/255HA	18-5161	18-5241	18-5009	N/A	105	1056/1057HA-HF, 1058HA, HB, HC	18-5150	N/A	N/A	18-5803
25	③ 252/253/254/255HB, 256/257HA	18-5162	18-5238	18-5010	—	105	1058HD, 1059HD	N/A	N/A	N/A	18-5803
25	② 256/257HA, H8C	18-5161	18-5241	18-5009	N/A	120	1206/1207HA-HF, 1208 HA, HB, HC	18-5150	N/A	N/A	18-5803
30	② 302/303H9C, HB	18-5161	18-5241	18-5009	N/A	120	1208HD, 1209HD	N/A	N/A	N/A	18-5803
30	302/303/304/305HA	18-5161	18-5241	18-5009	N/A	130	1306/1307HA	18-5150	N/A	N/A	18-5803
30	③ 302/303/304/305HB, 306/607HA	18-5162	18-5238	18-5010	—	135	1356/1357HA, 1358HA, HB, HC	18-5150	N/A	N/A	18-5803
30	② 304/305HB, 306/607HA	18-5161	18-5241	18-5009	N/A	135	1358HD, 1359HD	N/A	N/A	N/A	18-5803
35	② 350/351HK, H8L, 356/357HK, H8M	18-5161	18-5241	18-5009	N/A	150	1508HA	18-5150	N/A	N/A	18-5803
35	③ 350/351/354/355HC-HH	18-5162	18-5238	18-5010	18-5803	① Magnapower ignition (w/alternator & C-D Unit) ② Magneto ignition (no alternator) ③ Standard ignition (w/alternator) ④ 94 HA S/N 3299 & below, 95HA S/N 3124 ⑤ 95HA S/N 3300 & up, 95HA S/N 3125 & up					
35	② 350/351/354/355HC-HH	18-5149	18-5169	18-5013	18-5803						

FORCE IGNITION															
Year	Model	Serial #	Contact Set	Condenser	Tune-Up Kit	Solenoid	Switch Box	Year	Model	Serial #	Contact Set	Condenser	Tune-Up Kit	Solenoid	Switch Box
1984-87	9.9/15	N/A	18-5161	18-5241	18-5009	—	—	1996-99	75	E138600-up	—	—	—	18-5834②	—
1996-99	40/50	E138600-E369299	—	—	—	18-5834②	—	1991D-1992C	90	E000001-E039023	N/A	N/A	N/A	—	18-5775
1984-87	50	N/A	18-5162	18-5238	18-5010	18-5803	—	1991	90 L-Drive	N/A	N/A	N/A	N/A	—	18-5775
1988	50	N/A	—	—	—	18-5803	①	1991-95	90	E000001-E138599	—	—	—	—	18-5790
1991B, 1992C	70	E000001-E039023	18-5162	18-5238	18-5010	18-5803	18-5790	① Except "D" Models ② Style II							
1991-95	70	E000001-E138599	—	—	—	—	18-5790								

APPLICATION CONTINUED ON NEXT PAGE

FORCE IGNITION (Cont.)															
Year	Model	Serial #	Contact Set	Condenser	Tune-Up Kit	Solenoid	Switch Box	Year	Model	Serial #	Contact Set	Condenser	Tune-Up Kit	Switch Box	
1996-99	90	E138600-up	—	—	—	18-5834②	—	1995	120	E093700-E138599	N/A	N/A	N/A	—	18-5881
1993-94	Sport Jet 90	E023150-E033710	N/A	N/A	N/A	—	18-5775	1996-99	120	E138600-up	—	—	—	18-5834②	18-5790
1991D-1992C&1993,1994	120	E000001-E093699	N/A	N/A	N/A	—	18-5881	1991-92	120 L-Drive	N/A	N/A	N/A	N/A	—	18-5881

② Style II

HIGH PERFORMANCE MARINE SPARK PLUG WIRE SETS



Sierra#	AP#	Description
—	3025	7" Spark Plug Wire
18-5228	3026	9" Spark Plug Wire

Outboard High Performance Spark Plug Wires

- ★ **NEW** Spiral wound stainless steel & Kevlar™ core delivers the **hottest** spark
- ★ Pure silicone boot & jacket protects up to **500 F** (260 C)
- ★ 8mm diameter for more efficient spark delivery
- ★ Stainless steel snaplock terminals resist performance robbing corrosion
- ★ Protects electronics from the frustrating effects of RFI & EMI interference (Meets SAE J1191 specifications)

18-5101 AP# 13347 MAGNATUNE™ IGNITION KIT

For 2 Cylinder Outboards

—CONTAINS—
Two Magnatune™ Ignition Modules Solid State Electronic Replacement for Mechanical Contact Sets and Condensers in Chrysler/Force Outboards with Dual Point Magneto Systems. Includes Installation Instructions and All Necessary Hardware. Not For Engines With Charging Systems



Display Package



18-9802 TIMING LIGHT

Self-powered accurate up to 10,000 RPM's

BATTERY CABLES

Gauge Cable with soldered lug terminals on each end to accept a 3/8" stud.



PartNo.	Size	Color	Gauge	PartNo.	Size	Color	Gauge
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1

18-5225 AP# 13382 SPARK PLUG WIRE KIT

Replaces:
Mercury 84-99215A26,
84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.



18-5224 AP# 13381 IGNITION WIRE TERMINAL

PKG. OF 10



18-5750 AP# 13399 UNIVERSAL SPARK PLUG BOOTS

Supplied complete w/Terminal Connector



18-5752 8mm UNIVERSAL SPARK PLUG BOOTS

OUTBOARD

CHRYSLER/FORCE Electrical Systems

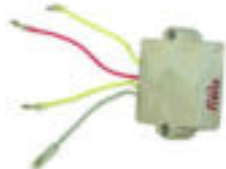


18-5742
AP# 13396
VOLTAGE REGULATOR

Replaces: 815279-2
Force engines with 16 amp - 20 amp charging system model years 1991-92

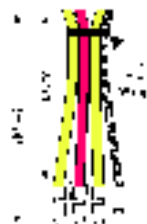


YELLOW
RED
YELLOW
GRAY



18-5744
AP# 13398
VOLTAGE REGULATOR

Replaces: 815279-4
Force engines with 16 amp - 20 amp charging system model years 1993-present



YELLOW
RED
YELLOW
GRAY

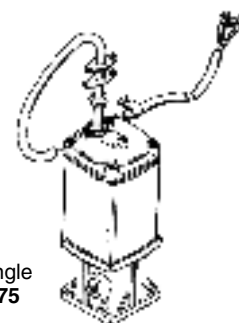


18-6762
TILT MOTOR
Replaces: 449541-3, 455541

18-6775
TRIM & TILT MOTOR

Replaces: 824051
For: 90 HP (1995-97) and 120 HP (1995-97)

Contains: All parts necessary, a new 3-wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware.



If you have this 3-wire single ram system, use **18-6775**

OUTBOARD

18-6286
Tilt/Trim Motor

Heavy Duty Late Model Mercury/Force 25-50HP Outboards w/2 Wire Connection and Flat Blade Shaft
Replaces : Mercury/Force 827675A1



18-6279
Tilt/Trim Motor

Late Model Force Outboards w/2 Wire Connection
Replaces: Chrysler Force 820545, F694541-1



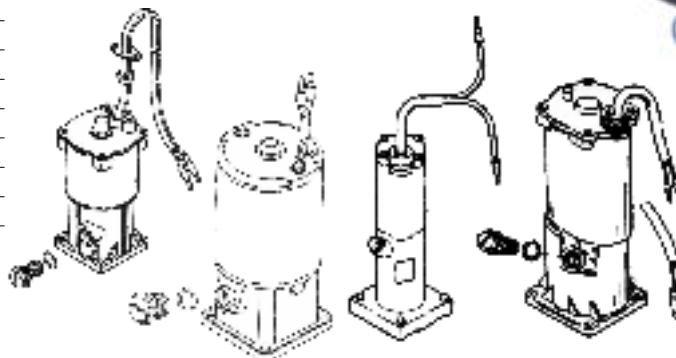
18-6777
TRIM & TILT MOTOR

Replaces: 818903A1, 819762A4-A7, 819479A1, 819480A1, 81977A8-A9, 822870A1, 830250A3-T3, 832021A1-T4-A2-T2, 855654A1-T2, 19217A1-A5

Contains: All parts necessary, a new 2-wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware.

For:

HP	Years
40	1992-94
50	1991-94
70	1991-95
75	1996-99
90	1991-94
120	1990-94
150	1989-94





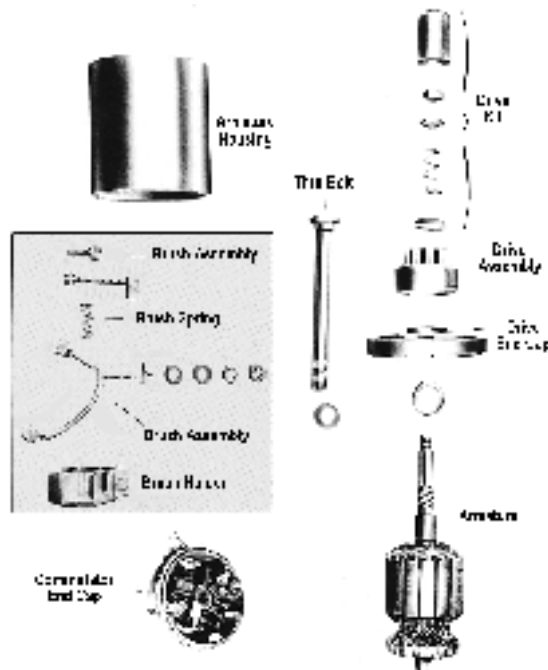


If you have any of the 2-wire single ram systems, use **18-6777**

CHRYSLER/FORCE



Features...

- ★ Brand new construction.
- ★ Meet or exceed OEM specifications.
- ★ 100% load tested.
- ★ Wide range of coverage
- ★ Powder coated housing on remanufactured units.
- ★ Supported by the best, easy to use application charts in the industry.
- ★ Higher output upgrades available for most applications to help support added electronic accessories.
- ★ Backed by the famous Sierra comprehensive warranty.
- ★ **Standard Quality** starters have a one year warranty.

 18-5613 NEW STARTER Replaces: Mercury/Force FK616955, 61-6955, 490955, 480955	 18-5644 NEW STARTER Replaces: Mercury/Force 50-819271	EXPLODED VIEW OF STARTER 
 18-5618 NEW STARTER Replaces: Mercury/Force 50-819968-2	 18-5622 NEW STARTER Replaces: Mercury/Force 50-820193	

H.P.	Years	O.E.M #	Starter #	Drive Kit	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
CHRYSLER										
85L,70-150	1966-89	480955/FK616955	18-5613	18-5682	F15100	18-5673	F15100,F15110	9	18-5697	F15164
35-55	1966-89	201955/FK575955	①	18-5682	F15100	18-5655	F15150	11	18-5697	F15164
MERCURY/FORCE										
H.P.	Serial No	Years	O.E.M #	Starter #	Drive Kit	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit
25-60	All	1966-92	50-F575955	①	18-5682	90644	18-5655	F15150	10	18-5697
25-60	All	1966-92	50-F514955/514955	①	18-5682	90643	-	-	10	18-5697
40/50	E009500 & Up	1992/99	50-820193	18-5622	18-5682	90643	18-5677	811902	13	18-5697
40/50 Force	E009499 & Down		50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697
70-150	All	1966-89	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697

① No replacement starter available, drive parts only

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OUTBOARD

CHRYSLER/FORCE

Electrical/Fuel Systems



MERCURY/FORCE (Cont.)											
H.P.	Serial No	Years	O.E.M #	Starter #	Drive Kit	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
70		1991-95	50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697	F15164
75		1996-98	50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697	F15164
85/125 L-drive		1989	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697	F15164
SportJet 90/120	All	1992-97	50-819968-2	18-5618	-	820620	-	820583	9	18-5697	F15164
90		1991-98	50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697	F15164
90		1990-91	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697	F15164
90/120 L-drive		1990-91	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697	F151
120		1990-97	50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697	F15164
FORCE 150		1989A-1992C	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697	F15164



18-7033
CARBURETOR KIT
Replaces: FK10003, FK10026, FK10053, FK10102-1



18-7037
AP# 3636
CARBURETOR KIT
Replaces: FK10004, FK10005, FK10007, FK10008, FK10027, FK10057, FK10108, FRK739



18-7041
NEEDLE & SEAT
Replaces: F016311



18-7216
CARBURETOR KIT
Replaces: 809449A1
For: 25 H.P. 1996-98, also fits Sears engines



18-7057
AP# 1141
NEEDLE & SEAT
Replaces: F010790
.078 Bore



18-7805
AP# 13515
FUEL PUMP KIT
Replaces: F2A24747-1



18-7806
AP# 13516
FUEL PUMP KIT



18-7803
FUEL PUMP KIT
Replaces: 21-42990A9, A10, 21-857005A1

CHRYSLER

HP	Model	Sierra Carb Kit	Sierra Needle & Seat	Sierra Fuel Pump Kit
3.6	32/33HA, HB, HC	18-7037	18-7057	N/A
4.5	42HA	18-7037	18-7057	18-7805
5	52/53HA	—	—	18-7805
6	60HA	18-7037	18-7057	18-7805
6	60H0D, H8B, H9C	—	—	18-7805
6	61H0C, H8B, H9B	—	—	18-7805
6	62H8J, H9K, H9L	—	—	18-7805
6	67H9B, H9C	—	—	18-7805
6	62/63H9M	18-7037	18-7057	18-7805

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OUTBOARD