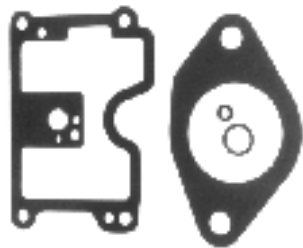
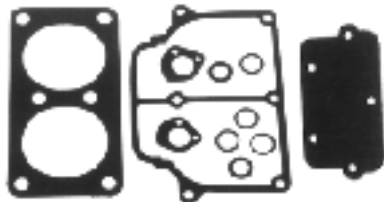
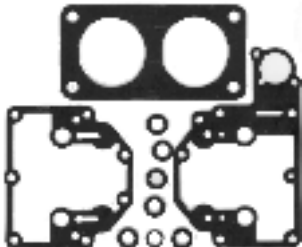




Features...

- ★ Carburetor kits include all parts needed for a fast and accurate repair.
- ★ Premium components for like-new carburetor performance.
- ★ Many carburetor kits have been upgraded with Viton components for the ultimate durability in carburetor repair.
- ★ Many "like" kits have been combined for your convenience, which means you don't have to stock as many parts.



 18-7013 CARBURETOR KIT For AJ, KA, KB, KC, KD Carburetor	 18-7021 CARBURETOR KIT For WM, WMK	 18-7004 AP# 134 CARBURETOR GASKET KIT Replaces: 1395-6200
 18-7005 AP# 1136 CARBURETOR GASKET KIT Replaces: 1395-6452	 18-7006-1 CARBURETOR GASKET KIT Replaces: 1399-1717, 1399-2015, 1399-3523	 18-7007 CARBURETOR GASKET KIT Replaces: 1399-5135, 1399-5198
 18-7211-1 AP# 3641-1 CARBURETOR REPAIR KIT Replaces: 1395-811223-1	 18-7212 AP# 13457 CARBURETOR REPAIR KIT Replaces: 1395-9761-1	 18-7213 AP# 13458 CARBURETOR REPAIR KIT Replaces: 810749-2

APPLICATION BEGINS ON PAGE 267

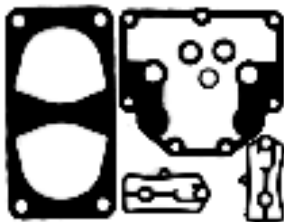
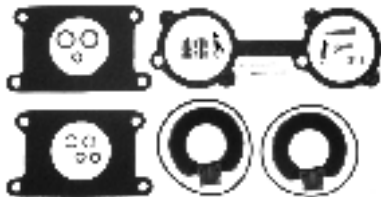
OUTBOARD

MERCURY/MARINER

Fuel System



OUTBOARD

 18-7214 AP# 13459 CARBURETOR REPAIR KIT Replaces: 810749-3	 18-7215 CARBURETOR REPAIR KIT Replaces: 1395-9024	 18-7216 CARBURETOR REPAIR KIT Replaces: 809449A1 For: 25 HP Force & 25 HP 3 cyl Merc. & Sears 1996-98	
 18-7290 AP# 13482 CARBURETOR KIT Replaces: 84419M	 18-7291 CARBURETOR KIT Replaces: 84475M	 18-7293 AP# 13484 CARBURETOR KIT Replaces: 92520M	
 18-7765 AP# 13501 CARBURETOR KIT Replaces: 11502M	 18-7769 AP# 13506 CARBURETOR KIT Replaces: 814481M	 18-7770 CARBURETOR KIT Replaces: 84456M	
 18-7057 AP# 1141 NEEDLE & SEAT Replaces: 1399-1473, 1395-9258, 1399-1138, 1399-9258 1 .078 Bore	 18-7061 AP# 1140 NEEDLE & SEAT Replaces: 1395-8318, 1395-8318 1 .065 Bore	 18-7295 NEEDLE VALVE Replaces: 1395-9022	
 18-7233 AP# 1139 NEEDLE & SEAT Replaces: 1395-7824	 18-7208 FLOAT Replaces: 1395-8983, 1395-8673	 18-7209 AP# 13455 FLOAT Replaces: 1395-9293	 18-7745 O-RING/SEAL KIT Replaces: 15029 For: 150 EFI s/n 0G303046 & up 175,200 EFI s/n 0G303046-0G589999

APPLICATION ON NEXT PAGE



MERCURY/MARINER

Fuel System

MARINER CARBURETOR KIT APPLICATION									
HP	Year/Serial No.	Sierra Carb Kit	HP	Year/Serial No.	Sierra Carb Kit	HP	Year/Serial No.	Sierra Carb Kit	
6 C-D	Ser.No.Code 6H8 & 6H6	18-7765	25A	M-648-24991& Up ML-648-64046 & Up E-648-27056 & Up EL-648-56526-& Up	18-7770	30A	M-689-230100 & Up ML-689-530100 & Up E-689-250100 & Up EL-689-550100 & Up	18-7770	
8C	Ser.No.Code 6G1	18-7765				48	M-670-02641 & Up ML-670-34581 & Up		
9.9C	M-682-070796 & Up ML-682-368040 & Up E-682-251511 & Up EL-682-55146 & Up	18-7769					W48	Ser.No.Code 670	18-7290
15C	M-684-052848 & Up ML-684-332302 & Up E-684-252381 & Up EL-684-553251 & Up	18-7769					55	Ser.No.Code 663	18-7290
			28	M-664-05306 & Up ML-664-41686 & Up E-664-26236 & Up EL-664-57421 & Up	18-7770	W55	Ser.No.Code 663	18-7290	
						60	Ser.No.Code 675	18-7290	
MERCURY CARBURETOR KIT APPLICATION									
HP	Year — S/NB	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float			
3.9	1964-68	KB-7A,KB-7B	18-7013	18-7006-1	18-7057	18-7208			
4 (1 cyl.)	1969-74, 80-81,86-87	KB-10A	18-7013	18-7006-1	18-7057	18-7208			
4.5	1980-85	KD-10A	18-7013	18-7006-1	18-7057	18-7208			
4.5	1980-85	WMD-1	18-7021	18-7006-1	18-7061	18-7208			
6	1961-68	KB-6A,6B,7B,AJ57A	18-7013	18-7006-1	18-7057	18-7208			
6	S/N A197112-Up	WMC-5,5A,5B,7,7A, 17,17B,17C,18,18A, 18B,19,19A,20,20A, 20B,23,28,34, 39,41,47,49	18-7212	—	—	—			
7.5	1969-73	KB-9A,KB-12A	18-7013	18-7006-1	18-7057	18-7208			
7.5	1972-85	BB-2A,BB-2B,BB-2C, BB-4A,BB-5A,BB-5B, BB5C,BB-5D,BB-7A, BB-7C	—	18-7007	18-7295	18-7209			
8	S/N A197112-Up	WMC-5,5A,5B,7,7A, 17,17B,17C,18,18A, 18B,19,19A,20,20A, 20B,23,28,34, 39,41,47,49,57	18-7212	—	—	—			
9.8	1962-73	KB-5A,8A,11A	18-7013	18-7006-1	18-7057	18-7208			
9.8	1972-85	BB-1B,BB-1C,BB-3A, BB-3B,BB-3C, BB-6A,BB-6C	—	18-7007	18-7295	18-7209			
9.9	S/N A197112-Up	WMC-5,5A,5B,7,7A, 17,17B,17C,18,18A, 18B,19,19A,20,20A, 20B,23,28, 34,39,41,47,49,57	18-7212	—	—	—			
10	1957-61	AJ-52A	18-7013	18-7006-1	18-7057	18-7208			
10 Seapro/ Marathon	All	WMC-33,33A,40,42, 50,50A,55	18-7212	—	—	—			
XR-10	All	WMC-23,48	18-7212	—	—	—			
MAG 10	All	WMC-23,48	18-7212	—	—	—			
15	1959-61	AJ-52A,AJ-56A	18-7013	18-7006-1	18-7057	18-7208			
15	S/N A197112-Up	WMC-5,5A,5B,7,7A, 17,17B,17C,18,18A, 18B,19,19A,20,20A, 20B,23,28,34,39,41, 47,49	18-7212	—	—	—			
15 Seapro/ Marathon	All	WMC-33,33A,40,42, 50,50A,55	18-7212	—	—	—			
Super 15	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14, 14A,15A,16A,24,25, 26,27,29,30,31,31A, 32,32A,35,35A,35B, 36,37,44,45,46, 46A,50,53,54,56	18-7212	—	—	—			
Seapro/ Marathon 15XD/25	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14, 14A,15A,16A,24,25, 26,27,29,30,31,31A, 32,32A,35,35A,35B, 36,37,44,45,46,46A, 50,53,54,56	18-7212	—	—	—			
APPLICATION CONTINUED ON NEXT PAGE									

OUTBOARD

MERCURY/MARINER

Fuel System



MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/NB	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
18	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14, 14A,15A,16A,24,25, 26,27,29,30,31,31A, 32,32A,35,35A,35B, 36,37,44,45,46,46A, 50,53,54,56	18-7212	—	—	—
20	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14,14A, 15A,16A,24,25,26,27, 29,30,31,31A,32, 32A,35,35A,35B,36, 37,44,45,46, 46A,50, 53,54,56	18-7212	—	—	—
20	1963-72	KA-20A,22A,22B,25A	18-7013	18-7006-1	18-7057	18-7208
20	1973-80	BA-1A,BA-2A,BA-2C, BA-2D,BA-2E	—	18-7007	—	18-7209
Jet 20	S/N 6443973-Up	WMC-1,2,3,4,9,10,11, 12,13,13A,14,14A, 15A,16A,24,25, 26, 27,29,30,31,31A,32, 32A,35,35A,35B,36, 37,44,45,46, 46A,50,53,54,56	18-7212	—	—	—
22	1958-59	KA-KC	18-7013	18-7006-1	18-7057	18-7208
25	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14, 14A,15A,16A,24,25, 26,27,29,30,31,31A, 32,32A,35,35A,35B, 36,37,44,45,46, 46A,50,53,54,56	18-7212	—	—	—
30 (2 cyl.)	S/N G053314-Up	WME-36,36A37,37A, 38,39A,42,42A, 63,64,65,66,67	18-7211-1	—	—	—
35	1984-89	KC-4A,8A,9A,9B, 9C,13A	18-7013	18-7006-1	18-7057	18-7208
35	1963-69	KB	18-7013	18-7006-1	18-7057	18-7208
35	1984-89	WMK-38	18-7021	18-7006-1	18-7061	18-7208
40	1960-61	KA-7A,KD-5A, KA-2A,KA-9A	18-7013	18-7006-1	18-7057	18-7208
40	1954-59	AJ	18-7013	18-7006-1	18-7057	18-7208
40	1970-74	WMK-1,WMK-8	18-7021	18-7006-1	18-7061	18-7208
40	1975-83	WMK-21,WMK-24, WMK-31	18-7021	18-7006-1	18-7061	18-7208
40 (2 cyl.)	S/N G053314-Up	WME-36,36A37,37A, 38,39A,42,42A,63, 64,65,66,67	18-7211-1	—	—	—
40 (4 cyl.)	1987-Up	WMA-4	18-7215	—	18-7295	—
45	1958-62	KA-2A	18-7013	18-7006-1	18-7057	18-7208
45	1958-62	AJ-54A	18-7013	18-7006-1	18-7057	18-7208
45 (4 cyl.)	1986	Tillotson/Walbro	—	18-7007	—	18-7209
45 (4 cyl.)	1987-Up	WMA-4	18-7215	—	18-7295	18-7209
50	1961-75	KA-13A,18A,19A, 21A,21B,21C,21D, 24A,26A,26B,27A	18-7013	18-7006-1	18-7057	18-7208
50	1976-85	BA-3B,BA-3C,BA-3D	—	18-7007	—	18-7209
50 (3 cyl.)	1986-90	WM-15	—	18-7004	—	—
50 (4 cyl.)	1986-Up	WMA-1,3	18-7215	—	18-7295	—
50 (3 cyl.), 55 (3 cyl.) 60 (3 cyl.)	S/N D000750-Up	WME-22,22B,23,24, 26,27,28,35,43, 44,45	18-7211-1	—	—	—
60 (3 cyl.)	1984-90	WM-13,WM-13A	—	18-7004	—	—
60	1957-60	AJ-53A,AJ-55A,KB	18-7013	18-7006-1	18-7057	18-7208
65	1963-71	KC-2A,5A,5B,5C, 11A,15A	18-7013	18-7006-1	18-7057	18-7208
65	1972-75	WMK-5,WMK-12, WMK-13,WMK-20	18-7021	18-7006-1	18-7061	18-7208
65	1976	WM-2,WM-4	—	18-7004	18-7061	—

APPLICATION CONTINUED ON NEXT PAGE



MERCURY/MARINER

Fuel System

MERCURY CARBURETOR KIT APPLICATION (Cont.)						
HP	Year — S/NB	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
Jet 65 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,6, 6A,7,7B,8,9,10,10A, 15,15A,17,18,19,25, 29,30,31,41,46,47, 48,49,59,60,61,62	18-7211-1	—	—	—
70	1958-62	KC,KA-2A	18-7013	18-7006-1	18-7057	18-7208
70	1977-83	WM-6,WM-8, WM-9,WM-11	—	18-7004	18-7061	—
70 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5, 6,6A,7,7B,8,9,10, 10A,15,15A,17,18, 19,25,29,30,31,41, 46,47,48,49,59, 60,61,62	18-7211-1	—	—	—
75	1984-86	WM-14	—	18-7004	—	—
75 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5, 6,6A,7,7B,8,9,10, 10A,15,15A,17,18, 19, 25,29,30,31,41, 46,47,48,49,59, 60,61,62	18-7211-1	—	—	—
80 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5, 6,6A,7,7B,8,9,10, 10A,15,15A,17,18, 19,25,29,30,31,41, 46,47,48,49,59, 60,61,62	18-7211-1	—	—	—
80 (4 cyl.)	1960-61	KD-4A	18-7013	18-7006-1	18-7057	18-7208
80 (4 cyl.)	1969-72	WMK-2	18-7021	18-7006-1	18-7061	18-7208
80 (4 cyl.)	1978-83	WM-5,WM-10, WM-12,WM-14	—	18-7004	18-7061	—
Jet 80 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A, 21,21A,32,32A,33, 34,40,40A,50,51,52	18-7211-1	—	—	—
85	1973-75	WMK-4,WM-16	18-7021	18-7006-1	18-7061	18-7208
85	1963-65	KA,KC	18-7013	18-7006-1	18-7057	18-7208
85	1973-75	WM-17	18-7021	18-7006-1	18-7061	18-7208
85	1976-77	WM-3,WM-5	—	18-7004	18-7061	—
90 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,6, 6A,7,7B,8,9,10,10A, 15,15A,17,18,19,25, 29,30,31,41,46,47, 48,49,59,60,61,62	18-7211-1	—	—	—
90 (6 cyl.)	1965	KC-6A	18-7013	18-7006-1	18-7057	18-7208
90 (6 cyl.)	1978-86	WM-23,WMK-27, WMK-30,WMK-35, WMK-39	18-7021	18-7003	18-7061	18-7208
95	1966-67	KC-6A	18-7013	18-7006-1	18-7057	18-7208
100 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A, 21,21A,32,32A,33,34, 40,40A,50,51,52	18-7211-1	—	—	—
100 (6 cyl.)	1962-69	KC-1A,7A,10A,14A	18-7013	18-7006-1	18-7057	18-7208
110	1966-67	KC-7A	18-7013	18-7006-1	18-7057	18-7208
115 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A, 21,21A,32,32A,33,34, 40,40A,50,51,52	18-7211-1	—	—	—
115 (6 cyl.)	1970-77	KD-6A,KD-6B	18-7013	18-7006-1	18-7057	18-7208
115 (6 cyl.)	1970-88	WMK-3,WMK-10, WMK-15,WMK-18, 26 28, 32,36,40,41,41-1A, 41-1B,41-3A,41-3B	18-7021	18-7006-1	18-7061	18-7208
125	1968-69	KD-1A,KD-1B,KD-2A	18-7013	18-7006-1	18-7057	18-7208
125 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A, 21,21A,32, 32A,33, 34,40,40A,50,51,52	18-7211-1	—	—	—
135	1970-71	KD-7A,KD-7B	18-7013	18-7006-1	18-7057	18-7208
135	1970-71	WMK-4	18-7021	18-7006-1	18-7061	18-7208
APPLICATION CONTINUED ON NEXT PAGE						

OUTBOARD

MERCURY/MARINER

Fuel System

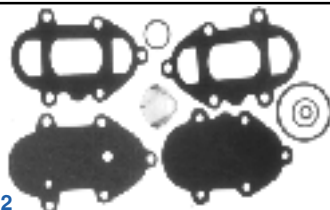
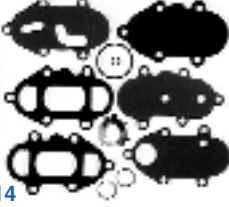
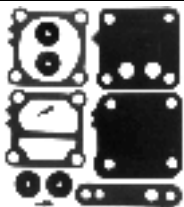
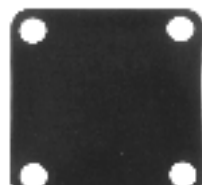
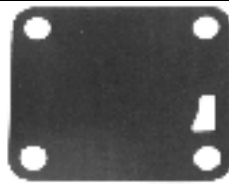
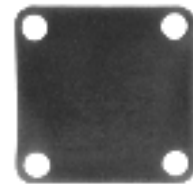
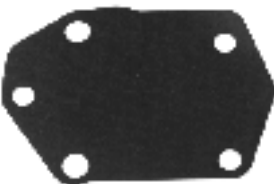


MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/NB	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
V135	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24,25, 28,30,31,32,33,34	18-7213	—	—	—
140	1972	WMK-7,WMK-9	18-7021	18-7006-1	18-7061	18-7208
140	1978-80	WMK-25,WMK-29	18-7021	18-7003	18-7061	18-7208
150	1973-77	WMK-11	18-7021	18-7006-1	18-7061	18-7208
150	1973-78	WMK-14,WMK-19, WMK-22	18-7021	18-7003	18-7061	18-7208
150	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24,25, 28,30,31,32,33,34	18-7213	—	—	—
3.4L	1984-86	WO-3	—	—	18-7233	—
V135	1986-90	WH-35,WH-38, WH-40,WH-48	—	18-7005	—	—
V150	1978-90	WH-2,12,21,23,27, 29,35,38,40,48	—	18-7005	18-7233	—
V150	1980-82	WH-9	—	18-7005	—	—
175	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24, 25, 28,30,31,32,33,34	18-7213	—	—	—
V175	1976-90	WH-1,4,6,7,13,17, 30,34	—	18-7005	18-7233	—
V175	1980-82	WH-7A	—	18-7005	—	—
200	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16,18A, 21,22,23,24,25,28,30, 31,32,33,34	18-7213	—	—	—
V200	1978-90 ①	WH-3,14,18,20, 22,26,28,31,39,46	—	18-7005	18-7233	—
V200	1980-82	WH-3A,11	—	18-7005	—	—
225	S/N D280813 thru G303045	WMH-19,45,46,47	18-7213	—	—	—
225	S/N G303046-Up	WMV-6,7,11,12	18-7214	—	—	—
225 Seapro/ Marathon (3.0L)	S/N D280813 thru G303045	WMH-19,45,46,47	18-7213	—	—	—
225 Seapro/ Marathon (3.0L)	S/N G303046-Up	WMV-6,7,11,12	18-7214	—	—	—
V225	1980-81	WH-15	—	18-7005	18-7233	—
V250	1989-90	WO-8A-1,2,3,4,5,6	—	—	18-7061	—
V275	1989-91	WO-9/9A-1,2,3,4,5,6	—	—	18-7061	—
XR2	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24,25, 28,30,31,32,33,34	18-7213	—	—	—
XR4	1988-90	WH-41,WH-41A	—	18-7005	—	—
XR6/ MAGIII	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24,25, 28,30,31,32,33,34	18-7213	—	—	—

① Except EFI, XRI

OUTBOARD

 18-7803 FUEL PUMP KIT Replaces: 21-42990-A9, A10, 21-857005A1	 18-7804 AP# 13514 FUEL PUMP KIT Replaces: 23014A1	 18-7806 AP# 13516 FUEL PUMP KIT	
 18-7807 AP# 110 FUEL PUMP KIT Replaces: 55278A1	 18-7808 AP# 111 FUEL PUMP KIT Replaces: 55278A5	 18-7809 AP# 13517 FUEL PUMP KIT Replaces: 55278A4	
 18-7810 AP# 116 FUEL PUMP KIT Replaces: 90363A1	 18-7811 AP# 115 FUEL PUMP KIT Replaces: 89031A1	 18-7812 AP# 114 FUEL PUMP KIT Replaces: 89031A2	
 18-7813 FUEL PUMP KIT Replaces: 89031A3	 18-7814 AP# 087 FUEL PUMP KIT Replaces: 89031A4	 18-7815 FUEL PUMP KIT Replaces: 1399-5137	 18-7817 AP# 1812 FUEL PUMP KIT Replaces: 21-42990A7, 21-42990A8,21-857005A1
 18-7818 AP# 2721 FUEL PUMP KIT Replaces: 21-42909A3, 21-857005A1	 18-7833 AP# 13519 FUEL PUMP DIAPHRAGM Replaces: 11497M	 18-7834 AP# 13520 FUEL PUMP DIAPHRAGM Replaces: 91748M	 18-7837 AP# 13523 FUEL PUMP DIAPHRAGM Replaces: 84262M
 18-7838 AP# 13524 FUEL PUMP DIAPHRAGM Replaces: 84265M	 18-7839 AP# 13525 FUEL PUMP DIAPHRAGM Replaces: 80606M	 18-7840 FUEL PUMP DIAPHRAGM Replaces: 84141M	 18-7847 AP# 13527 FUEL PUMP DIAPHRAGM

DIAPHRAGM APPLICATION ON NEXT PAGE

MERCURY/MARINER

Fuel System



MERCURY FUEL PUMP KITS

HP	Beginning	Ending	Fuel Pump Kit	HP	Beginning	Ending	Fuel Pump Kit
7.5	3488153	& UP	18-7815 ②	90 (6 cyl.)	5299506	& UP	18-7811 ①
9.8	3482753	& UP	18-7815 ②	90 (6 cyl.)	6436123	B110053	18-7817 ⑤
10	1057994	1455239	18-7804	90 (3 cyl.)	A996142	D283221	18-7818
15	1200114	1349667	18-7804	95	1869776	2318585	18-7804
20	1866496	2296266	18-7804	Sport Jet 95XR	ALL		18-7806
20	3537531	A910970	18-7815 ②	100	2318586	3253111	18-7804
22	1158546	1499331	18-7804	100 (4 cyl.)	B209468	& UP	18-7818 ⑥
25	1467499	1499331	18-7804	100 (4 cyl.)	B209468	& UP	18-7803 ⑦
30	950250	1448139	18-7804	105 JET	ALL		18-7803
30 JET	ALL		18-7803	110	1870204	2314955	18-7804
35	6445652	& BELOW	18-7804	115	3761034	& BELOW	18-7807
35	6445653	B110788	18-7809	115 (6 cyl.)	5314656	& UP	18-7813 ①
35	B110789	& UP	18-7817	115 (6 cyl.)	6436123	B209467	18-7817 ⑤
40 (2 cyl.)	831021	1476509	18-7804	115 (4 cyl.)	B209468	& UP	18-7818 ⑥
40 (2 cyl.)	2874704	5556229	18-7807	115 (4 cyl.)	B209468	& UP	18-7803 ⑦
40 (4 cyl.)	C159200	& UP	18-7803	Sport Jet 120	ALL		18-7806
45	1139538	1531958	18-7804	Sport Jet 120XR	ALL		18-7806
45 (4 cyl.)	B110789	& UP	18-7803	125 (6 Cyl.)	2314956	2839386	18-7804
45/50 (4 cyl.)	3478003	B110788	18-7815 ②	125 (4 Cyl.)	D283222	& UP	18-7803
45 JET	6428681	& UP	18-7803	135	2839369	3293233	18-7807
50 (4 cyl.)	2116318	4357639	18-7804	V-135	ALL thru C100860		18-7812 ①
50 (3 cyl.)	6428681	B122929	18-7809	V-135	A904646	& UP	18-7803 ⑤
50 (3 cyl.)	B122930	& UP	18-7817	140	3293234	3502805	18-7807
50/55 (3 cyl.)	D000750	& UP	18-7803	140	4865678	5327662	18-7811
60	1072997	1542744	18-7804	140 JDT	ALL		18-7803
60	6428681	B122929	18-7809	150	3502806	4865677	18-7807
60 (3 cyl.)	B122930	& UP	18-7817	150 EFI	G303046	& UP	18-7803
60 (3 cyl.)	D000750	& UP	18-7803	V-150	ALL thru C100860		18-7812 ①
65	1542745	2803561	18-7804	V-150	A904646	& UP	18-7803 ⑤
65	ALL 3 CYL		18-7807	V-150 XR2	ALL		18-7812
65 JET	283222	& UP	18-7803	V-175	ALL thru C100860		18-7812 ①
70	1143038	1566239	18-7804	175 EFI	G303046	G589999	18-7803
70	0A996142	6428680	18-7809	V-175	6618751	& UP	18-7803 ⑤
70	A996142	& UP	18-7818	200 EFI	G303046	G589999	18-7803
75 (4 cyl.)	6432901	C099999	18-7808 ①	V-200	6073192	6357229	18-7810
75 (4 cyl.)	6432901	C099999	18-7817 ⑤	V-200	6357230	6625220	18-7814 ①
75 (3 cyl.)	A996142	D283221	18-7818	V-200	4839034	6073191	18-7812
75 (3 cyl.)	C222000	& UP	18-7803	V-200	6625221	& UP	18-7803 ⑤
80	1335465	2670574	18-7804 ③	V-220	B117316	& UP	18-7803
80	2783253	2856331	18-7807 ③	V-225	5628028	& UP	18-7810
80	2559001	2670574	18-7808 ④	V-250/275	C101891	& UP	18-7803
80	4831999	6432900	18-7808	V-300/3.4L	5611648	& UP	18-7812
80 (3 cyl.)	A966142	& UP	18-7818	XR4/XR6	ALL thru C100860		18-7803
80 JET	0D283222	& UP	18-7803	Magnum II	ALL		18-7803
85	1460999	1766823	18-7804				
85	3493913	4831998	18-7808				
90 (6 cyl.)	1766824	4845300	18-7804				

- ① Except models with square fuel pump
- ② Models equipped with Tillotson BA, BB, BD carburetors
- ③ Dual fuel pump applications
- ④ Single fuel pump applications
- ⑤ Models with square fuel pumps
- ⑥ Use with white fuel pump body
- ⑦ Use with black fuel pump body

OUTBOARD



MERCURY/MARINER

Fuel System

MARINER DIAPHRAGMS (Japanese Models)

Model	S/N Code	S/N	Sierra Diaphragms	Model	S/N Code	S/N	Sierra Diaphragms
5C	6E3	ALL	18-7834	28	644	M-664-151346 & UP	②
6C	6H8	ALL	18-7833	30	689	ALL	②
6D	6H6	ALL	18-7833	40 TC	6E9	ALL	②
8B	677	ML-677-316416 & UP	18-7837	40A APE	676	M-676-A00346 — 001990	18-7839
8B	677	M-677-012921 & UP	18-7837	40A APE	676	M-676-A001991 & UP	②
8C	6G1	ALL	18-7833	40A APE	676	ML-676-A41356 — 302250	18-7839
9.9C	682	ALL	①	40A APE	676	ML-676-A302251 & UP	②
15A	651	ALL	18-7839	40A APE	676	E-676-A10121 — 100355	18-7839
15C	684	ALL	①	40A APE	676	E-676-A100356 & UP	②
20A APE	653	ALL	18-7839	40A APE	676	EL-676-A50631 — 400940	18-7839
20C TPE	6A9	ALL	②	40A APE	676	EL-676-A400941 & UP	②
25A	648	EL-648-550230 & BELOW	18-7839	40B TPE	676	ALL	②
25A	648	EL-648-550231 & UP	②	40C TC	6E9	ALL	②
25A	648	E-648-26825 & BELOW	18-7839	48	670	ML-670-302510 & BELOW	18-7839
25A	648	E-648-26826 & UP	②	48	670	ML-670-302511 — 311995	②
25A	648	ML-648-304174 & BELOW	18-7839	48	670	M-670-02640 & BELOW	18-7839
25A	648	ML-648-304174 & UP	②	48	670	M-670-02641 — 002160	②
25A	648	M-648-19025 & BELOW	18-7839	W48	670	ML-670-311996 & UP	18-7839
25A	648	M-648-19026 & UP	②	W48	670	M-670-002161 & UP	18-7839
25C TPE	695	EL-695-550101 — 555959	②	55	663	EL-663-315379 — 317710	18-7839
25C TPE	695	EL-695-555960 & UP	18-7839	55	663	EL-663-317711 & UP	②
25C TPE	695	E-695-250101 — 253861	②	55	663	E-663-004041 — 004317	18-7839
25C TPE	695	E-695-253862 & UP	18-7839	55	663	E-663-004318 & UP	②
25C TPE	695	ML-695-300101 — 318173	②	55	663	ML-663-36475 & BELOW	18-7839
25C TPE	695	ML-695-318174 & UP	18-7839	55	663	M-663-02730 & BELOW	18-7839
25C TPE	695	M-695-000101 — 023895	②	W55	663	ML-663-578278 — 583880	18-7839
25C TPE	695	M-695-023896 & UP	18-7839	W55	663	ML-663-583881 & UP	②
28	644	EL-664-570795 & BELOW	18-7839	60 2 CYL	6F0	ALL	18-7839
28	644	EL-664-570796 & UP	②	60 2 CYL	675	EL-675-30101 — 300280	18-7839
28	644	E-664-270310 & BELOW	18-7839	60 2 CYL	675	EL-675-300281 — 304180	②
28	644	E-664-270311 & UP	②	60 2 CYL	675	EL-675-304180 & UP	18-7839
28	644	ML-664-451125 & BELOW	18-7839	60 2 CYL	675	E-675-00101 — 000180	18-7839
28	644	ML-664-451126 & UP	②	60 2 CYL	675	E-675-00181 — 001170	②
28	644	M-664-151345 & BELOW	18-7839	60 2 CYL	675	E-675-001171 & UP	18-7839

- ① Requires the use of both 18-7837 and 18-7838
 ② Requires the use of both 18-7839 and 18-7840

OUTBOARD

MERCURY/MARINER



Silverado 2000

Features...

- ★ UV resistant coating.
- ★ Excellent cold-weather flexibility.
- ★ Premium grade rubber hose construction.
- ★ Highest-quality primer bulb.
- ★ Marine grade stainless steel hardware.
- ★ Premium fuel connectors.
- ★ USCG Type B2 rating.

Silverado 1000

Features...

- ★ Reinforced vinyl construction
- ★ Highest-quality primer bulb.
- ★ Marine grade stainless steel hardware.
- ★ Premium fuel connectors.
- ★ USCG Type B2 rating.

OUTBOARD

Fuel Line Assemblies

2000 Silverado		1000 Silverado		Millennium			
Sierra #	AP #	Sierra #	AP #	I.D.	O.E. #	End Connectors	
Mercury/Mariner 8' Length						Engine	Tank
18-8010	13532	18-8060	—	5/16	—	18-8069 or 2426	18-8070
18-8012	—	18-8064	2573	5/16	32-17254A8, 32-877682 Q8	18-8055	18-8055 or 846
18-8024	13536	18-8031	2574	5/16	32-17146A8	18-8085 or 2429	18-8055 or 846
18-8025	13537	18-8029	—	5/16	—	18-8085 or 2429	18-8070
*18-8016	—	18-8022	—	5/16	32-877680T8	18-8085	18-8091
12' Length							
18-8023	—	18-8039	—	5/16	32-17254A12, 32-877682Q12	(1) 18-8055 or 846 and (1) 18-8055 or 846	
Universal 8' Length							
18-8013	—	18-8065	—	5/16	—	No end fittings	
18-8015	2571	18-8080	2571	3/8	—	No end fittings	
12' Length							
18-8032	—	18-8033	—	5/16	—No end fittings		
Fuel Hose — 50' Reels							
Fuel Hose - Silverado 1000 - Alcohol Resistant Compound							
Sierra #	AP #	I.D. Hose					
18-8000	13529	5/16"					
18-8049	13539	3/8"					
Available in 1/4", 5/16" & 3/8" I.D. and in 50' reels.							
Mercury Bleeder Hose- Alcohol Resistant Compound							
Sierra #	AP #	Description					
18-8048	—	Similar 32-99130122 (.090 ID x .220 OD)					
18-8050	—	Similar 32-993387-79 (.0625 ID x .190 OD)					
Fuel Hose - Silverado 2000- Alcohol Resistant SAEJ1527 USCG - Type B2							
Sierra #	AP #	I.D. Hose					
16-315-0566	—	5/16"					
16-315-0386	—	3/8"					
Available in 1/4", 5/16" & 3/8" I.D. and in 10' - 250' lengths.							

MERCURY/MARINER



Features...

- ★ Premium fuel connectors.
- ★ Many are display packaged.
- ★ Many of our fuel connectors have now been upgraded to include viton O-Rings.

 FUEL LINE CONNECTOR <table><tr><th>Sierra #</th><th>AP #</th><th>Fits Hose</th><th>Replaces:</th></tr><tr><td>18-8069</td><td>2426</td><td>5/16"</td><td>22831A3, 22831Q3</td></tr><tr><td>18-8083</td><td>840</td><td>3/8"</td><td>—</td></tr></table>	Sierra #	AP #	Fits Hose	Replaces:	18-8069	2426	5/16"	22831A3, 22831Q3	18-8083	840	3/8"	—	 FUEL LINE CONNECTOR <table><tr><th>Sierra #</th><th>AP #</th><th>Fits Hose</th><th>Replaces:</th></tr><tr><td>18-8070</td><td>2426</td><td>5/16"</td><td>30185A3, 30185Q3</td></tr><tr><td>18-8084</td><td>2427</td><td>3/8"</td><td>—</td></tr></table>	Sierra #	AP #	Fits Hose	Replaces:	18-8070	2426	5/16"	30185A3, 30185Q3	18-8084	2427	3/8"	—	 18-8091 FUEL CONNECTOR Replaces: 22-12563Q7
Sierra #	AP #	Fits Hose	Replaces:																							
18-8069	2426	5/16"	22831A3, 22831Q3																							
18-8083	840	3/8"	—																							
Sierra #	AP #	Fits Hose	Replaces:																							
18-8070	2426	5/16"	30185A3, 30185Q3																							
18-8084	2427	3/8"	—																							
 18-8068 FEMALE TANK ADAPTER 90° Fitting	 18-8082 FEMALE TANK ADAPTER STRAIGHT FITTING	 FUEL LINE CONNECTOR <table><tr><th>Sierra #</th><th>AP #</th><th>Fits Hose</th><th>Replaces:</th></tr><tr><td>18-8075</td><td>2429</td><td>1/4"</td><td>22-14213M, 22-14213Q</td></tr><tr><td>18-8076</td><td>840</td><td>3/8"</td><td>22-13563A3, 22-13563-0</td></tr><tr><td>18-8085</td><td>2429</td><td>5/16"</td><td>—</td></tr></table>	Sierra #	AP #	Fits Hose	Replaces:	18-8075	2429	1/4"	22-14213M, 22-14213Q	18-8076	840	3/8"	22-13563A3, 22-13563-0	18-8085	2429	5/16"	—								
Sierra #	AP #	Fits Hose	Replaces:																							
18-8075	2429	1/4"	22-14213M, 22-14213Q																							
18-8076	840	3/8"	22-13563A3, 22-13563-0																							
18-8085	2429	5/16"	—																							
 18-8077 TANK CONNECTOR	 18-8040 BRASS FUEL TANK ELBOW Universal Fitting with 1/4" NPT Threads	 18-8045 REDUCING NIPPLE 1/8" x 1/4" NPT Hex.																								
 18-8046 90° ELBOW TANK FITTING 1/8" NPT x 1/4" NPT	 18-8047 90° ELBOW TANK FITTING 1/4" NPT	 18-7599 FUEL LOCK Protect your outboard from theft, disconnect fuel line and simply install fuel lock. Designed to fit clip on style fuel connectors. Fits: Johnson Evinrude, Mercury/Mariner, Yamaha and Honda.  SNAPPER CLAMP <table><tr><th>Sierra #</th><th>AP #</th><th>Fits Hose</th><th>Replaces:</th></tr><tr><td>18-8020</td><td>1371</td><td># 8 for 5/16"</td><td>54-41582-7</td></tr><tr><td>18-8021</td><td>1372</td><td># 10 for 3/8"</td><td></td></tr></table> PKG OF 10	Sierra #	AP #	Fits Hose	Replaces:	18-8020	1371	# 8 for 5/16"	54-41582-7	18-8021	1372	# 10 for 3/8"													
Sierra #	AP #	Fits Hose	Replaces:																							
18-8020	1371	# 8 for 5/16"	54-41582-7																							
18-8021	1372	# 10 for 3/8"																								

OUTBOARD

MERCURY/MARINER



Not recommended for use on 4.3L Mercruiser engines electric fuel pumps

Bracket Features...

STAINLESS steel bracket made of marine grade stainless steel for ultimate corrosion protection and durability. Available in 1/4" and 3/8" inlet/outlet versions.

ALUMINUM bracket 3/8" inlet/outlet for easy installation on high-horsepower boats.

Filter Features...

- ★ 28 Micron filter element shaped into 66 pleats. More pleats means more capacity.
- ★ Steel end caps on elements.
- ★ Heavy duty spring.
- ★ Powder coated outside, epoxy coated inside for corrosion protection.
- ★ Meets OEM specifications.
- ★ Will not separate 2 cycle oil from gasoline.
- ★ Do not use with diesel fuel.
- ★ Made in the U.S.A.
- ★ Best flow rate of all major brands
- ★ New attractive retail packaging

Fuel Water Separator Kits

Kit Type	Sierra#	AP#	Contents
1/4" Aluminum (tall filter)	18-7852-1*	6030*	(1) 18-7845 or 6031 Filter and (1) 18-7853-1 or 6050 Bracket
1/4" Aluminum (short filter)	18-7848-1*	6041*	(1) 18-7844 or 6041 Filter and (1) 18-7853-1 or 6050 Bracket
1/4" Stainless	18-7777-1*	—	(1) 18-7845 or 6031 Filter and (1) 18-7777 Bracket
3/8" Stainless	18-7776-1*	—	(1) 18-7845 or 6031 Filter and (1) 18-7776 Bracket
3/8" Aluminum	18-7775-1*	—	(1) 18-7845 or 6031 Filter and (1) 18-7775 Bracket

Bonus Pack Kits

Kit Type	Sierra#	Contents
1/4" Aluminum (tall filter)	18-7852-2*	(2) 18-7845 Filters and (1) 18-7853-1 Bracket
1/4" Aluminum (short filter)	18-7848-2*	(2) 18-7844 Filters and (1) 18-7853-1 Bracket

Replaces: Mercury 35-60494A4, 32-802893Q4, 35-805269A4

* All kits contain (2) 18-4256 Brass Plugs

Brackets

Bracket Type	Sierra #	AP#	Bracket Type	Sierra #
1/4" Aluminum	18-7853-1	* 6050	1/4" Stainless	18-7777
3/8" Aluminum	18-7775		3/8" Stainless	18-7776

Replaces: Mercury 89876-A3

Fuel Filters

Sierra #	AP#	Replaces:
*18-7967	—	35-18458Q3
*18-7968	—	35-18458Q4
18-7844	6041	35-807172 (short filter), 35-802893Q
18-7845	6031	35-60494-1, (long filter) 35-807172, 35-802893Q

* New Product



Fuel Filters

Sierra #	Replaces:	Application:
18-7802	35-879646A3, 35-87946-Q3, Q4	6 HP thru 25 HP
18-7832	1399-3938	For: AJ, KA, KB, KC, KD, WM, WMC Carb.

