

VOLVO PENTA

Electrical System



SIERRA 8mm SPARK PLUG WIRE SETS

								O.E. #	Cyl.	Sierra #	AP #
								875571-2	4	18-8813 ①	3032 ①
Model	Cyl.	Sierra #	AP #	Model	Cyl.	Sierra #	AP #	Model	Cyl.	Sierra #	AP #
AQ120B	4	18-8813 ①	3032 ①	AQ205A	V6	18-8801	3036	AQ290A	8	18-8802	—
AQ125A,B	4	18-8813 ①	3032 ①	AQ211A	8	18-8802	—	AQ311A,B	8	18-8802	—
AQ131A-D	4	18-8813 ①	3032 ①	AQ225B,D	8	18-8802	—	BB140A	4	18-8813 ①	3032 ①
AQ140A	4	18-8813 ①	3032 ①	AQ231A,B	8	18-8802	—	BB145A	4	18-8813 ①	3032 ①
AQ145A,B	4	18-8813 ①	3032 ①	AQ240A	8	18-8802	—	BB225A-C	8	18-8802	—
AQ151A-C	4	18-8813 ①	3032 ①	AQ255A-F	8	18-8802	—	BB231A	8	18-8802	—
AQ175A	V6	18-8801	3036	AQ260A,B	8	18-8802	—	BB260A-C	8	18-8802	—
AQ190A	8	18-8802	—	AQ271A-D	8	18-8802	—	BB261A	8	18-8802	—
AQ200B-F	8	18-8802	—	① 18-8813 uses 7mm Wire							

HIGH PERFORMANCE MARINE SPARK PLUG WIRE SETS

Aqua Power High Performance Marine Spark Plug Wire Sets Inboard & Stern Drive



- ★ **NEW** Spiral wound stainless steel & Kevlar™ core delivers the **hottest** spark
- ★ Pure silicone boot & jacket protects up to **500 F** (260 C)
- ★ 8mm diameter for more efficient spark delivery
- ★ Stainless steel snaplock terminals resist performance robbing corrosion
- ★ Protects electronics from the frustrating effects of RFI & EMI interference (Meets SAE J1191 specifications)

Model	Ignition Type	Cyl.	O.E. #	Sierra #	AP #
AQ120B/ AQ125A/ AQ131A-D	Conventional	4	875571-2	18-8813	3032
AQ140A/ AQ145A, B/ AQ151A-C	Conventional	4	875571-2	18-8813	3032
BB140A/ BB145A	Conventional	4	875571-2	18-8813	3032
AQ175/ AQ205A	All Prestolite	6	876532-3	18-8801	3036
AQ190A/ AQ200BF/ AQ211A	All Prestolite	8	876533-1	18-8803-1/ —	3037/ 3043 ①
AQ225B,D/ AQ231A,B AQ240A	All Prestolite	8	876533-1	18-8803-1/ —	3037/ 3043 ①
AQ225A,F/ AQ260A,B/ AQ271A-D	All Prestolite	8	876533-1	18-8803-1/ —	3037/ 3043 ①
AQ290A/ AQ311A,B	All Prestolite	8	876533-1	18-8803-1/ —	3037/ 3043 ①
BB225A-C/ BB231A	All Prestolite	8	876533-1	18-8803-1/ —	3037/ 3043 ①
BB260A-C/ BB261A	All Prestolite	8	876533-1	18-8803-1/ —	3037/ 3043 ①

① For models with Mallory side terminal design



BATTERY CABLES
Gauge Cable with soldered lug terminals
on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge
BC88523	2'	red	4
BC88533	2'	black	4
BC88543	4'	red	2
BC88553	4'	black	2
BC88563	6'	red	2
BC88573	6'	black	2
BC88583	8'	red	1
BC88593	8'	black	1



18-5226
AP# 13383
7 MM HYPALON
IGNITION WIRE
Metallic Core
100' Spool



18-5225
AP# 13382
SPARK PLUG WIRE KIT
Replaces:
Mercury 84-99215A26,
84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire
With a Metallic Core and a Large Assortment of
Three Different End Fittings to Fit Outboard Motors.



18-5224
AP# 13381
IGNITION WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10



18-5750
AP# 13399
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339

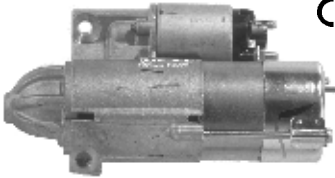
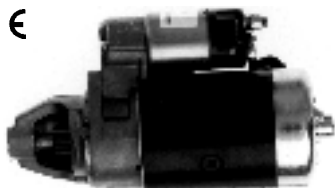
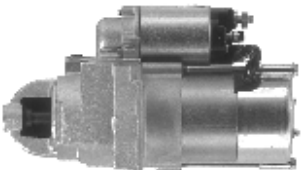
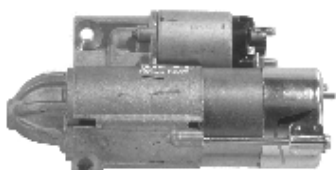


18-5752
8mm UNIVERSAL
SPARK PLUG BOOTS



Features...

- ★ Brand new construction, or high quality re-manufactured units available
- ★ Meets or exceeds OEM specifications.
- ★ 100% load tested.
- ★ Wide range of applications.
- ★ Competitive prices.
- ★ Manufactured by the leading OEM supplier.
- ★ Fits both gas and diesel engines.
- ★ Best coverage in the industry.

PORT ← Flywheel Rotation → STARBOARD Left-Hand Engine Rot. (Standard) Right-Hand Engine Rot. (Reverse) TRANSOM CAUTION: <i>When determining engine rotation, always view engines from the transmission end</i>	 CE MARINE UL LISTED  18-5911 NEW STARTER 18-5900 AP# 2831 REMANUFACTURED STARTER (Heavy-Duty) (No Core) Clockwise For GM engines, bottom mount straight across bolt pattern. Standard rotation. Replaces: 834893-0, 855326-5	
CE  18-5903 REMANUFACTURED STARTER (No Core) Clockwise Bottom mount two bolt pattern for standard rotation FORD engines. Replaces: 841066-4 SAEJ1171	CE  18-5906 REMANUFACTURED STARTER (No Core) Clockwise Starter for late model 4 cyl. gas engines. Both ears are threaded. Replaces: 840808-0	CE  18-5918 REMANUFACTURED STARTER 2 Bolt Mount For early style 4 cyl. Volvo gas engines Replaces: 834976-3, 834339-4 Replaces Bosch Starter
CE  18-5913 AP# 2828 NEW STARTER (Clockwise) Delco permanent magnet gear reduction 2 bolt starter 12V - 11 Tooth Offset Bolt Pattern For: Late model GM 12 3/4" Flywheel Replaces: 3856004-1 SAEJ1171 1.7 KW	CE  18-5919 AP# 2829 NEW STARTER Permanent magnet I/O starter Replaces: 3856003-3 Fits: Chevy Engines with 14" flywheels Straight across bolt pattern SAEJ1171 For: 3.0 GS 1.7 KW	CE  18-5920 STARTER Permanent magnet starter Replaces: 3854190 For: 5.0 & 5.8 litre Ford engines SAEJ1171



18-6275

INBOARD STARTER

- Permanent Magnet Gear Reduction Starter
 - 2 Long Bolt Offset Pattern
 - CW Rotation
 - Use w/ Late Model 3.0L Engines with 14" Flywheel
- Fits : Volvo Penta, Mercruiser, Marine Power, etc.



18-6292

INBOARD STARTER

- Gear Reduction Starter
 - Permanent Magnet, 12 Volt
 - CW Rotation
 - Aluminum Pinion Housing w/2 Threaded Mounting Holes
- Fits : Volvo Penta 4 Cylinder and 6 Cylinder Gas

ALTERNATOR/STARTER APPLICATION

GASOLINE ENGINES

Model	Starter #	Alternator	Alternator	Model	Starter #	Alternator	Alternator
AQ100	—	18-5977 ③	—	AQD70B	—	18-5977 ③	—
AQ115	18-5918	18-5974 ①	18-5977 ①	AQD70C,D	—	18-5974 ①	—
AQ120	—	18-5955 ⑨	18-5977 ①	AS130C	—	18-5977 ③	—
AQ120B	18-5918 ③	—	—	B18M	—	18-5977 ③	—
AQ120B	18-5906	—	—	BB115	18-5918	18-5974 ①	—
AQ125A	18-5918 ③	18-5959 ⑩	—	BB115B	—	18-5977 ①	—
AQ125A,B	18-5906 ①	18-5959 ⑩	—	BB140A	18-5918 ④	18-5959 ⑩	—
AQ130	18-5918	18-5974 ①	18-5977 ③	BB140A	18-5906	—	—
AQ131A,B,C,D	18-5906	18-5959 ⑩	—	BB145	18-5918	—	—
AQ140A	18-5918 ④	18-5959 ⑩	—	BB145A	18-5918 ④	18-5959 ⑩	—
AQ140A	18-5906 ①	18-5959 ⑩	—	BB145A	18-5906 ②	—	—
AQ145	18-5918	18-5959 ⑩	—	BB165, 170	18-5918	18-5974	18-5955 ⑨
AQ145A	18-5918 ④	18-5959 ⑩	—	BB225A,B,C	18-5900	18-5959 ⑩	—
AQ145A,B	18-5906 ②	18-5959 ⑩	—	BB260A	18-5900	18-5959 ⑩	—
AQ151A,B,C	18-5906	18-5959 ⑩	—	BB260B	18-5900	18-5959 ⑩	—
AQ165	18-5918	18-5974 ①	18-5977 ③	BB260C	18-5900	18-5959 ⑩	—
AQ170	18-5918	18-5974 ①	—	BL	—	18-5977 ①	—
AQ170B	—	18-5955 ⑨	—	100S	—	18-5977 ①	18-5955
AQ171A,C	18-5906	18-5959 ⑩	—	230, 250	18-5906	18-5942 ⑥	18-5943 ⑦
AQ175A	18-5900 ④	—	—	251A	18-5906	18-5942 ⑥	—
AQ190A	18-5903	—	—	270, D,TD	—	18-5977 ①	—
AQ200B,C,D,F	18-5900	18-5959 ⑩	—	280, C,TC	—	18-5977 ①	—
AQ205A	18-5900	—	—	430,431,432	18-5900	18-5943 ⑦	18-5939 ⑤
AQ211A	18-5900	—	—	434	—	18-5943 ⑦	18-5939 ⑤
AQ225A,B,C,D,E,F	18-5900	18-5959 ⑩	—	500-570	18-5900	18-5943 ⑦	18-5939 ⑤
AQ231A, B	18-5900	—	—	571A	18-5900	—	—
AQ240A	18-5903	—	—	572	18-5900	18-5943 ⑦	18-5939 ⑤
AQ255A,B	18-5900	—	—	740B	18-5900	18-5943 ⑦	18-5939 ⑤
AQ260A,B	18-5900	18-5959 ⑩	—	3.0L (All models)	18-5919	—	—
AQ271A,B,C,D	18-5900	—	—	4.3L, 5.0L, 5.7L, 7.4L, 8.2L (All models)	18-5913	—	—
AQ280	18-5900	18-5955 ⑩	—	5.0L, 5.8L (All Ford models)	18-5920	—	—
AQ290A	18-5900	18-5959 ⑩	—				
AQ311A, B AQD40	18-5900 —	— 18-5974 ①	— —				

① AQ125A Beginning with S/N 7679/013489

② AQ145A & BB145A Beginning with S/N 7705/001557

③ below S/N 7679/013489

④ below S/N 7705/001557

⑤ 18-5939 14V/50AMP

⑥ 18-5942 14V/50AMP

⑦ 18-5943 14V/50AMP

⑧ 18-5944 14V/80AMP

⑨ 18-5955 14V/70AMP

⑩ 18-5959 14V/50AMP

① 18-5974 28V/35AMP

② 18-5976 28V/45AMP

③ 18-5977 14V/35AMP

VOLVO PENTA

Electrical System



ALTERNATOR/STARTER APPLICATION

DIESEL ENGINES

Model	Alternator	Alternator	Model	Alternator	Alternator	Model	Alternator	Alternator
AD31B, D, XD	—	18-5943 ⑦	MD11	—	18-5959 ⑩	TAMD31B	—	18-5943 ⑦
AD31P, L	—	18-5939 ⑤	MD11MS	—	18-5955 ⑨	TAMD31D	—	18-5943 ⑦
AD41D	—	18-5943 ⑦	MD17	—	18-5959 ⑩	TAMD31L, M, P, S	—	18-5939 ⑤
D2-55A	—	18-5939 ⑤	MD17MS	—	18-5955 ⑨	TAMD41B, D	—	18-5943 ⑦
D25A	—	18-5959 ⑩	MD18	—	18-5955 ⑨	TAMD41L, M, P, S	—	18-5939 ⑤
D30A	—	18-5959 ⑩	MD19	—	18-5955 ⑨	TAMD42B	—	18-5939 ⑤
D41D	—	18-5943 ⑦	MD22A-A	—	18-5943 ⑦	TAMD42P	—	18-5944 ⑧
D49A	—	18-5959 ⑩	MD22D-D	—	18-5939 ⑤	TAMD42WJ	—	18-5944 ⑧
D63	—	18-5939 ⑤	MD22L-A	—	18-5943 ⑦	TAMD60A, B	—	18-5974 ①
D71	18-5944 ⑧	18-5939 ⑤	MD22L-B	—	18-5939 ⑤	TAMD60C	—	18-5959 ⑩
D71D	— ⑧	18-5939 ⑤	MD31A	—	18-5943 ⑦	TAMD61A, 62A	18-5939 ⑤	18-5959 ⑩
D73	18-5944	18-5939 ⑤	MD40A	—	18-5974 ①	TAMD70C, D, E	—	18-5974 ①
D74	—	18-5944 ⑧	MD70C	—	18-5974 ①	TAMD71A, 72A	18-5939 ⑤	18-5959 ⑩
KAD32P	—	18-5944 ⑧	MD100B	—	18-5974 ①	TAMD72P	—	18-5939 ⑤
KAD42A	—	18-5944 ⑧	MD120A	—	18-5974 ①	TAMD72WJ	18-5944 ⑧	18-5939 ⑤
KAD42B	—	18-5939 ⑤	MD201A	—	18-5939 ⑤	TAMD100, 120	—	18-5976 ②
KAD49P/44P/30	—	18-5944 ⑧	MD201B	—	18-5939 ⑤	THAMD70B, C	—	18-5974 ①
KAMD42A	—	18-5943 ⑦	MD201C	—	18-5939 ⑤	TMD21D	—	18-5939 ⑤
KAMD42B	—	18-5939 ⑤	MD202A	—	18-5939 ⑤	TMD22A-A	18-5939 ⑨	18-5943 ⑦
KAMD43P/44P/300	—	18-5944 ⑧	MD202B	—	18-5939 ⑤	TMD22-B	—	18-5939 ⑤
MD3A	—	18-5977 ③	MD202C	—	18-5939 ⑤	TMD31B, D, L	—	18-5943 ⑦
MD3B	—	18-5977 ③	MD203A	—	18-5939 ⑤	TMD40	—	18-5974 ①
MD5	18-5977 ③	18-5959 ⑩	MD203B	—	18-5939 ⑤	TMD41B	—	18-5943 ⑦
MD6	—	18-5959 ⑩	MD203C	—	18-5939 ⑤	TMD41D, L	—	18-5939 ⑤
MD6A	—	18-5977 ③	MD204A	—	18-5939 ⑤	TMD50	18-5955 ⑨	18-5977 ③
MD7	18-5977 ③	18-5959 ⑩	MD204B	—	18-5939 ⑤	TMD70B	18-5955 ⑨	18-5977 ③
MD7B	—	18-5955 ⑩	MD204C	—	18-5939 ⑤	TMD70C	—	18-5974 ①
MD7MS	—	18-5955 ⑨	TAMD22D-B	—	18-5939 ⑤	2001, 2002, 2003	—	18-5943 ⑦

⑤ 18-5939 14V/50AMP
⑥ 18-5942 14V/50AMP
⑦ 18-5943 14V/50AMP

⑧ 18-5944 14V/80AMP
⑨ 18-5955 14V/70AMP
⑩ 18-5959 14V/50AMP

① 18-5974 28V/35AMP
② 18-5976 28V/45AMP
③ 18-5977 14V/35AMP



18-6291

SOLENOID

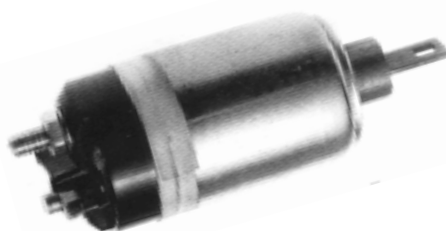
Fits: Ford Gear Reduction
Starters on Late Model 5.0L, 5.8L,
OMC and Volvo Penta
Replaces: OMC 3854194 and Volvo Penta 3854194-2



18-5805

STARTER SOLENOID

For starters with cast iron nose. Slot in
end of solenoid shaft is 5/16" long.
Replaces: 241889-5/BOSCH, 0331-302-030



18-5806

STARTER SOLENOID

For starters with aluminum nose.
Slot in end of solenoid shaft is 13/32" long.
Replaces: 834520-9/BOSCH
0331-302-050, 0331-302-081,
0331-302-085, 0331-302-581, 0331-302-585



18-5809

STARTER SOLENOID

For Hitachi starter for late
model 4 cyl. gas engines.
Fits starter #18-5906
Replaces: 840821-3

VOLVO PENTA



Sierra Alternators

Features...

- ★ Brand new construction, or high quality re-manufactured units available.
- ★ Manufactured by the leading OEM supplier.
- ★ Wide range of applications.
- ★ Fits both gas and diesel engines.
- ★ Best coverage in the industry.



 18-5957 NEW ALTERNATOR (3-Wire) (68 AMP) Replaces Mando, Motorola and Original Equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley.	18-5951 REMANUFACTURED ALTERNATOR (No Core) 
NEW 18-6265 I/O ALTERNATOR Mando for Late Model Volvo Penta, 12 Volt, 65 Amp, Internal Regulator, Multi Groove Serpentine Pulley Replaces : Volvo Penta 3857813 	NEW 18-6261 I/O ALTERNATOR Mando for Late Model Volvo Penta, 12 Volt, 65 Amp, Internal Regulator, Single Groove Pulley Replaces : Volvo Penta 3856600-6, 3857561 
18-5977 ALTERNATOR Replaces: Motorola 9AR2775P; 510-834. 14V/35 AMP: AQ120 - 280, AQ130 - 270, AQ130C - 270D - AQ140A, AQ140 - 280, AQ165 - AQ170A - AQ170 x 270T, AQ21A - 270D - AQ100 - AQ115 - 100B - AQ120-270, AQD70B - AQD70 - BL - AS130C - 270TD - B18M, BB115B, MD3A - MD3B - MD5 - 110S - MD6A, MD6A - 100S - MD7 - TMD50 - TM70B. 	18-5955 ALTERNATOR Replaces: Motorola 9AR2712P; 510-803 Valeo 2927120. 14V/70 AMP: 100S, AQ120B-280C, AQ170B-280TC, AQ170X280, AQ200-280, AQ200-280B, AQ225-280, AQ225-280B, BB165A, BB170A, BB170B, MB10A, M11, MD11D, MD11MS, MMD17MS, MD17, 110S, MD18, MD19, MD7B, MD7MS, TMD50, TM70B. 
18-5976 ALTERNATOR Replaces: Motorola 9AR3743G, 510-821, -802, -835, -836, -856, -861, -862 Valeo 2937430. 28V/45AMP: TAMD120, TMD100, TMD120. 	18-5974 ALTERNATOR Replaces: Volvo Penta 1505107, 820652, 822454, 827303, 827349, 847561 Valeo A13N143M, 592777 Motorola #: 510-817 28V/35 AMP: AQD70B, AQD70BL, AQD70C, AQ70D, MD100A, MD100B, MD120A, TAM120A, TAM120B, AQ70D, TAMD70C, TAMD70D, THAMD70B, THAMD70C, TMD100A, TMD120A, AQ100, AQD19, MD19, AQD27, AQD32, AQD32A, MD50, MD50A. 

I/O

VOLVO PENTA
Electrical/Fuel Systems



18-5959 ALTERNATOR Replaces: Volvo Penta 826495; 834609; 963; 841762, 765, 766. Valeo A13N1M, 2M, 147M, 148M 14V/50 AMP: AQ120-AQ145, AQ200D-AD290- TMD40-MD21-8070-MD5C, MD18-7D-MD30- TMD30-TAM30, MD18-MD2B-MD2BHY-MD3B- MD21A, MD32A-AQD32A/270D (Mot V8S), MD5- MD7-MD11-MD17-B21-B22 Mot. TMD40), Series 2002-2003-R,V,S. 		18-5942 ALTERNATOR Replaces: Volvo Penta 3803146.4, 872019.5 Valeo #: A13N186M; 592772. 14V/50 AMP: AQ151, AQ171, AQ251. 	
18-5939 ALTERNATOR Replaces: Volvo Penta 3803260.3, 872235.7 Valeo A13N234, 2541451 14V/60 AMP: AQ115, AQ120B, AQ125, AQ130, AQ140, AQ145, AQ165, AQ170, AQ200, AQ225, AQ256, AQ260, AQ280, AQ290, BB115, BB145, MB20; Diesel Engine Application: AQD2B, AQD21A, AQD21B, AQD27, AQD29, AQD32A, MD11C, MD11D, MD17C, MD17D, MD2B, MD2010A, MD2010B, MD2030A, MD2030B, MD2040A, MD2040B, MD21A, MD21B, MD27, MD29, MD3B, MD32A, MD6A, MD6B, MD7, TAM71A, TAM71B, TAM72A, TAMD72WI-A. 		18-5943 ALTERNATOR Replaces: Volvo Penta 872926.1, 3803227.2 Valeo A13N259, 541663 14V/50 AMP: 431, 500, 501, 570, 740DP, 740/MSS, AQ131, AQ145B, AQ175, AQ200, AQ205, AQ211, AQ225, AQ260, AQ271, AQ290, AQ311, BB165, BB170, BB225, BB231, BB260, BB261; Diesel Engine Application: 2001, 2002, 2003, 2003T, AD31A, AQAD30A, AQAD31A, AQAD40A, AQAD41, AQAD41A, AQD40A, AQD41, AQD41A, KAD42A, KAMD42A, MD30A, MS31A, MD40A, MD7B, TAMD40A, TAMD41A, TAMD41B, TAMD41D, TAMD70E, TMD30A, TMD31A, TMD40A, TMD41A. 	
18-5944 ALTERNATOR Replaces: Volvo Penta 873770, 873633 Volvo Penta 873770, 873633 14V/60 AMP: EDC Diesel. 		18-5970 ALTERNATOR Flash proof protection - use with or without tachometer - self-exciting regulator -55 amp 18-5972 Replaces: Volvo 858838, 841765, 841762, 858839 	
18-9802 TIMING LIGHT Self-powered accurate up to 10,000 RPM's 		NEW 18-6271 RELAY 12 Volt, 30 Amp Replaces : Volvo Penta 870670-7, 6643474, 876038-1, 241812 	
NEW 18-6268 Relay 12 Volt, 30 Amp Replaces : Volvo Penta 841177, 872272-0 	NEW 18-6266 RELAY 12 Volt, 30 Amp Replaces : Volvo Penta 876040-7 	18-5705 AP# 1561 POWER TRIM RELAY Replaces: 876039-9 5 Terminal For: AQ 175, 200, 225D, 260, 290A 	

 18-5704 AP# 598 POWER TRIM RELAY Replaces: 876037-3 20 Amps Resistive 15 Amps Inductive Single Pull 5 Terminal For: AQ270, 280	 18-6274 Tilt/Trim Motor Fits : Volvo Penta 852928, 3857265-7 Includes Hydraulic Valve Body Replaces : Prestolite HYK4001 	
 18-6758 TRIM & TILT MOTOR Replaces: 850834-3 Electrolux 5024/120	 18-6770 AP# 2697 TRIM & TILT PUMP (with Reservoir) Replaces: 854346-4 Oildyne 639021	PKG. OF 5  18-6951 POWER TILT FUSE (30 Amp) Replaces: 851120-6



Carburetors

Features...

- ★ Assembled using all new "soft components".
- ★ Base and body pressed to insure proper fit.
- ★ All throttle shaft bushings replaced for smooth operation.
- ★ Painted to match original appearance.
- ★ 100% flow tested throughout the entire throttle range to OEM specifications to insure proper function "right out of the box".
- ★ All Sierra carburetors include base gasket.



 18-7624 REMANUFACTURED CARBURETOR Replaces: Volvo 3854087	 18-7622 REMANUFACTURED CARBURETOR Replaces: Volvo 3854086	 18-7621 REMANUFACTURED CARBURETOR Replaces: Volvo 3850245																								
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