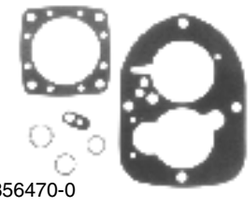


18-7099
AP# 4307
CARBURETOR GASKET KIT
Replaces: 824803-1, 856470-0

18-7200
AP# 13452
BRASS FLOAT
Replaces: 841634-9
(ALCOHOL RESISTANT)

18-7201
AP# 3619
BRASS FLOAT
(ALCOHOL RESISTANT)

18-7202
AP# 3629
BRASS FLOAT
(ALCOHOL RESISTANT)

CARBURETOR KIT/FLOAT/CARBURETOR GASKET KIT APPLICATION

Model	Cyl.	Mfg Code	Carb Model	Carburetor #	Sierra Carb Kit ①	AP Carb Kit ①	Sierra Carb Float	Sierra Carb Gasket Kit
AQ115A,B,125A,B,130C,D, AQ131A,B,C,D,145A,B AQ151A,B,C,171A,C BB115B,C,145A	4	—	—	SOLEX 44 PA1	18-7000	—	—	18-7099
AQ120B,140A,BB140A	4	—	—	SOLEX 44 PHN-3	18-7001	—	—	—
AQ80	4	—	—	ZENITH 34VN	18-7008	—	—	—
AQ95,95A,100,105A,110, 115 W/109", (1780cc) Dual Carb. Installation	4	ZS-1	150CD	150CD-SE (C1865F,R, C304D,F,R)	18-7085	—	—	—
AQ120, AQ130A,B,BB115A,w. 121"	4	ZS-1	175CD	175CD-2S,	18-7085	—	—	—
(1986cc) Dual Carb. Installation				(C3098F,R, C3200 F,R,C,3231 F,R)				
3.0L GL,GS	4	H-2	2300	R-80316A,R-80316-1A	18-7246	—	—	—
AQ170A,B,C,BB170A,B,C	6	—	—	SOLEX 44 PA1	18-7000	—	—	18-7099
AQ165A,BB165A (3 Carb. Installation)	6	ZS-1	175CD	175CD-2S, (C3201F,M, R,C 3232F,M,R)	18-7085	—	—	—
AQ175A	6	R-2	2GE	17059059	18-7086	3683	18-7200	—
4.3L Gi,GL,GS	6	H-2	2300	R-80312A,R-80312-1A	18-7238	—	—	—
4.3L Gi,GL,GS	6	H-4	4160	R-80403A,R-80403-1A	18-7237	—	—	—
AQ200D,F and 500A AQ225B,C,D,E,F,255A,B, AQ260A,B,290A,BB225A,AV, BB225B,C,260A,AV,B,C	8	R-2	2GE	17057133, 17059059	18-7086	3683	18-7200	—
501A,501A/MS4A,570/MS4A	8	R-4	4ME	17059283,296, 298	18-7095	3624	18-7201	—
305" (5.0L),307" (5.0L),350" (5.7),	8	R-4	4MC, 4MV	7044288,7044289, 1,705,628,717,057,290	18-7072	—	18-7201	—
5.0L, 5.8L (Fi, FL.SX) (Ford)	8	H-2	2300	R-80382A,R-80382-1A	18-7244	—	—	—
5.0L, 5.8L (Fi, FL,FSi) (Ford)	8	H-4	4150	R-80383A,R-80383-1A	18-7245	—	—	—
740A/MS5A	8	H-4	4011	R84026AA	18-7040	—	—	—
454" (7.4L)	8	R-4	4MC, 4MV	7044288,7044289, 1,705,628,717,057,290	18-7072	—	18-7201	—
7.4L Gi,GL,GSi	8	H-4	4150	R-80378A,R-80378-1A	18-7242	—	—	—
8.2L GSi	8	H-4	4150	R-80378A,R-80378-1A	18-7242	—	—	—

18-7326
ELECTRIC FUEL PUMP
Replaces: 3858261

18-7330
ELECTRIC FUEL PUMP
Replaces: 3857650

18-7331
ELECTRIC FUEL PUMP
Replaces: 3850810

ELECTRIC FUEL PUMP APPLICATION

Year	Engine	Application	O.E. #		Part #
1995-01	262/4.3L	High Pressure pump	3857650		18-7330
1994	262/4.3L		3858261	3850809, 3850810, 3857985①	18-7326
1992-93	262/4.3L	W.Elec. Pump	3858261	3850809, 3850810, 3857985①	18-7326
1999-01	454/7.4L & 502/8.2L	Low pressure system	3858714	3850810, 3857985②	18-7331
1997-01	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI	3857650		18-7330
1996	454/7.4L & 502/8.2L	Engines w/MPI	3857650		18-7330
1994	302/5.0L & 351/5.8L	w/F.I. System Uses 2 Pumps-high pressure	3857650		18-7330
1994	302/5.0L & 351/5.8L	w/F.I. System Uses 2 Pumps- low pressure	3858261	3850809, 3850810, 3857985①	18-7326
1994	454/7.4L & 502/8.2L	GM Mark V Eng.	3858714	3850810, 3857985②	18-7331
1992-93	454/7.4L	GM Mark V Eng.	3858714	3850810, 3857985②	18-7331

① On small block designation with original pump number listing use 18-7329. ② On big block designation with original pump number listing use 18-7231.

VOLVO PENTA

Cooling System

18-7281
AP# 13480
FUEL PUMP
Replaces: 826493-9
For: GM (V-8) 305, 350

18-7286
AP# 13481
FUEL PUMP
Replaces: 841161-3
For: XP stamped steel pump

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET SEE PAGES 72-74 FOR ADDITIONAL INFORMATION

Display Package

18-7852-1
AP# 6030
FUEL WATER SEPARATOR FILTER WITH BRACKET
Includes: 18-7845/AP# 6031 Filter, 18-7853-1/AP# 6050 Bracket, 18-4256 1/4" (2) Brass Plug
18-9004/AP# 3914 Pipe Sealant with Teflon is recommended for use on filter bracket fitting threads

Display Package

18-7845
AP# 6031
FUEL WATER SEPARATOR FILTER
Replaces: 855686-2
(Tall Filter) (Extra Capacity)

18-7789
AP# 6051
FUEL WATER SEPARATOR FILTER
Replaces: 3851218-2, 3852413
For: SX/EFI Models

18-7858
FUEL FILTER ELEMENT
For CAV Type Unit
Replaces: 858201-7
AQ120B, 125A, B, 131A, 140A, 145A,B, 151,BB, 140,145A

18-7859
AP# 106
CARBURETOR FUEL FILTER
Replaces: 835576-0

18-7862
AP# 1647
REPLACEMENT ELEMENT
For Fuel Filter (Includes Gasket)
Replaces: 841162-1

18-7888
DRAIN PLUG AND GASKET
For CAV Filter
Replaces: 862293-8, 826648-8

Features...

- ★ *Brass Bi-directional impellers.*
- ★ *All mounting hubs checked for proper roll-out.*
- ★ *All new pump body castings, not rebuilt units.*
- ★ *Produced domestically at our Clearwater, Florida facility.*
- ★ *Stainless steel backing plate and attaching hardware.*
- ★ *All pumps are vacuum tested to insure proper operation.*

18-3575
AP# 1651
WATER CIRCULATING PUMP
(Bi-Directional)
Replaces: 3854017
Fits: 3.0L 4 cyl. engines

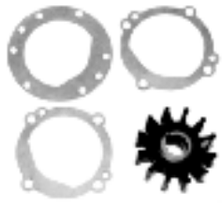
18-3577
WATER CIRCULATING PUMP
(Bi-Directional)
Replaces: 3855991, 856609

18-3583
AP# 3131
WATER CIRCULATING PUMP
Replaces: 835390-6, 856364-5, 3853850
(Bi-Directional)
Fits: 4.3, 5.0, 5.7engines

18-3584
AP# 1652
WATER CIRCULATING PUMP
(Bi-Directional)
Replaces: 3853796
For Ford 5.0 and 5.8

18-3586
AP# 2282
RAW WATER PUMP
Replaces: 841640-6
(Crank Shaft Mounted)
Fits: 431A, 500A/B, 501A, 570A, 571A, AQ180, AQ200, AQ200B/C/D/F, AQ250A, AQ211A, AQ225, AQ231A/B, AQ260, AQ255B, AQ260A, AQ271A/B/C/D/, AQ280A, AQ290A

18-3599
WATER CIRCULATING PUMP
Replaces: 3851982-3, 3853850
For late model GM V-6 & V-8 Engines using a composite timing cover



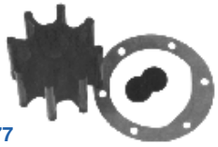
18-3046
AP# 1231
IMPELLER
Replaces: 835874-9,3854286
Sherwood 10615,
Jabsco 18948-0001
12 FINS

18-3060
AP# 1312
IMPELLER
Replaces: 835512-5, 3854286
Sherwood 9959,
Jabsco 18838-0001
Oberdorfer 132-0317
OMC 3854286
Neoprene, 12 FINS

18-3061
AP# 1313
IMPELLER
Replaces: 835874-9,
Sherwood 0615K,
Jabsco 18948-0001
Neoprene
12 FINS

18-3075
AP# 1029
IMPELLER KIT
Replaces: 875575-3,
Jabsco 2877-0001, 4568-0001,
Johnson 09-801B,
Oberdorfer B6620
12 FINS
Contains: AP# 1307 Impeller
Neoprene

18-3076
AP# 13147
IMPELLER KIT
Replaces: 875583-7, 833995
Jabsco 22405-0001
Johnson Pump 09-45589,
09-808B
6 FINS, Neoprene



18-3077
AP# 2158
IMPELLER KIT
Replaces: 875593, 877061
Johnson Pump 09-1028B-9
Sherwood 18200
Oberdorfer C7441
12 SPLINES 8 FINS
Neoprene
18-3038
IMPELLER KIT, NITRILE
Replaces: 877061-2

18-3078
AP# 1345
IMPELLER KIT
Replaces: 875660-3, 875736-1
Johnson Pump 09-1029B
Oberdorfer 7054
12 SPLINES 9 FINS
Contains: AP# 1345 Impeller
Jabsco 836-0001, Neoprene
18-3037
IMPELLER KIT, NITRILE
Replaces: 875736-1

18-3079
AP# 2349
IMPELLER KIT
Replaces: 875807-0
Johnson Pump 09-806B
Sherwood 9979K
6 FINS
Neoprene
Jabsco 4528-0001

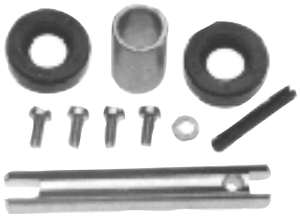
18-3080
AP# 1032
IMPELLER KIT
Replaces: 875808-8
Johnson Pump 09-1026B
6 FINS
Contains: AP# 1309 Impeller
Jabsco 673-0001 Neoprene
18-3036
IMPELLER KIT, NITRILE
Replaces: 875808-8

18-3081
AP# 2350
IMPELLER KIT
Replaces:875811-2, 3858256-5
OMC 3858256
Johnson Pump 09-1027B,
09-1027B-9, Neoprene
12 SPLINES 12 FINS
Contains: AP# 1311 Impeller
Jabsco 1210-0001

18-3089
AP# 13150
IMPELLER REPAIR KIT
Replaces: Johnson Pump
09-45825
For **18-3587/AP# 2283** Pump

18-3079
AP# 1308
NEOPRENE IMPELLER
Replaces: 875807
Side Width $^{3}/_{4}$" Dia. 1 $^{9}/_{16}$"

18-3205
WATER PUMP REPAIR KIT
Replaces: 875574-6
AQ120B, 125A, B, 131A, 140A, 145A, B,
151A,B



18-3208
WATER PUMP REPAIR KIT
Replaces: 875584-5
MD5A, B, C, MD6B, MD7A, B, MD11C, D

18-3209
WATER PUMP REPAIR KIT
Replaces: 875383-2
AQ165A, 170A, B, C, MD21A
(S/N MD103387 & UP), MD21B

VOLVO PENTA

Cooling System

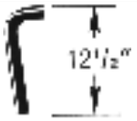
SINGLE DIAMETER HOSE

18-70021
3/4" ID

18-70704
AP# 1592
1 1/4" ID

18-70924
1 3/4" ID

18-71218
AP# 1514
1" ID



18-71337
1 3/4" ID

STRAIGHT HOSE

18-75100
Straight 48"
1" ID

18-75125
Straight 48"
1 1/4" ID

BELT SIZE LISTING BY NUMBER

Sierra #	AP #	Effective Length (Inches)	Top Width (Inches)	Sierra #	AP #	Effective Length (Inches)	Top Width (Inches)	Sierra #	AP #	Effective Length (Inches)	Top Width (Inches)
18-15290	1531	29	29/64	18-15410	1548	41	29/64	18-15470	1556	47	29/64
18-15300	—	30	29/64	18-15415	1661	41 1/2	29/64	18-15475	1662	47 1/2	29/64
				18-15430	—	43	29/64				
18-15325	1555	32 1/2	29/64	18-15435	4304	43 1/2	29/64	18-15480	1542	48	29/64
18-15345	1553	34 1/2	29/64	18-15440	1544	44	29/64	18-15495	1557	49 1/2	29/64
18-15370	1549	37	29/64	18-15445	1659	44 1/2	29/64	18-15500	1558	50	29/64
18-15380	—	38	29/64	18-15450	—	45	29/64	18-15510	—	51	29/64
18-15390	—	39	29/64					18-15520	1535	52	29/64
				18-15455	—	45 1/2	29/64				
18-15400	1551	40	29/64	18-15460	1540	46	29/64	18-15525	—	52 1/2	29/64
18-15405	—	40 1/2	29/64	18-15465	—	46 1/2	29/64	18-15550	1532	55	29/64

1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.

V-BELT INTERCHANGE

Sierra #	AP #	Volvo #	Sierra #	AP #	Volvo #	Volvo #	Sierra #	AP #	Volvo #	Sierra #	AP #
18-15325	1555	958303	18-15435	4304	958359-2	829207	18-15460	1540	958326	18-15560	—
18-15330	—	960324	18-15435	4304	966382	841821	18-15430	—	958359	18-15435	4304
18-15340	—	960281	18-15450	—	960336	950813	18-15410	1548	958525	18-17290	—
18-15355	—	958306	18-15460	1540	829207	950818	18-15460	1540	960281	18-15340	—
18-15390	—	958310	18-15460	1540	950818	952141	18-15500	1558	960324	18-15330	—
18-15405	—	958311	18-15465	—	958317	958303	18-15325	1555	960336	18-15450	—
18-15410	1548	950813	18-15495	1557	958320	958306	18-15355	—	966382	18-15435	4304
18-15415	1661	985357	18-15500	1558	952141	958310	18-15390	—	985357	18-15415	1661
18-4044	4305	966694-2	18-15560	—	958326	958311	18-15405	—	958359-2	18-15435	4304
18-15430	—	841821	18-17290	—	958525	958314	18-15435	4304	958498-8	18-4046	1568
18-15435	4304	958314	18-4046	1568	958498-8	958317	18-15465	—	966694-2	18-4044	4305
18-15435	4304	958359	18-4046	1568	966857-5	958320	18-15495	1557	966857-5	18-4046	1568

HOSE INTERCHANGE

Sierra #	AP #	Volvo #	Sierra #	AP #	Volvo #	Volvo #	Sierra #	AP #	Volvo #	Sierra #	AP #
18-70704	1592	838513	18-75125	—	826423	826423	18-75125	—	845792	18-75125	—
18-70704	1592	856306	18-75125	—	845792	838513	18-70704	1592	856306	18-70704	1592

VOLVO PENTA

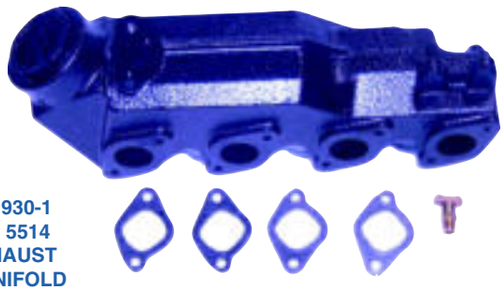
Sierra
Marine Engine and Drive Parts
A Division of Teleflex Marine

Manifolds

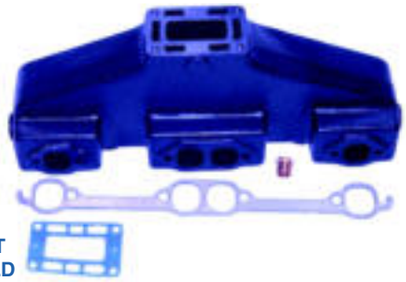
Features...

- ★ *Manifolds cast by the leading gray-iron foundries in the United States of America.*
- ★ *Built to exact OEM specifications. Guaranteed to fit, function and install precisely.*
- ★ *Manifolds are ready to be installed out of the box.*
- ★ *New e-coat painting process promotes better paint adhesion and provides superior corrosion resistance.*
- ★ *Many manifolds feature semi-tuned runners for increased performance at no additional cost.*
- ★ *All manifolds packed to resist damage during shipping and handling.*
- ★ *Backed by Sierra's famous comprehensive warranty.*
- ★ *100% leak tested.*

ALL MANIFOLDS ARE PAINTED, PACKAGED AND LEAK TESTED

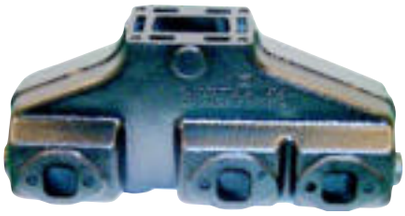


18-1930-1
AP# 5514
EXHAUST MANIFOLD
Replaces: 855387-7, 834438-4
FITS:
Volvo AQ120B, 125A, 140A, 145A, BB140A, 145A
Use 18-2991/AP# 1157 Exhaust Manifold Gasket



18-1931-1
AP# 5515
EXHAUST MANIFOLD
Replaces: 835804-6, 856883-4
FITS:
Volvo AQ200D, 200F, 225D, 225E, 225F, 255B, 260A, 271A, 280A, 290A, 311A, AQ500, 570: BB225, 225AV, 225B, 260A, 260AV, 260B, 260C
Use 18-2899 Exhaust Manifold Gasket

18-1986
AP# 5516
EXHAUST MANIFOLD
Replaces: 3852374-2
For: 5.0L & 5.7L GM (New Style)
Use with 18-2949/AP# 099 Exhaust Manifold Gasket



18-1932
EXHAUST MANIFOLD
Replaces: 856894-1
For: 4.3L Fits: AQ175, AQ430, AQ431A, AQ431B, AQ432, AQ434

18-1936
EXHAUST RISER
Replaces: 857037-6
For: 4.3L Fits: AQ175, AQ430, AQ431A, AQ431B, AQ432, AQ434

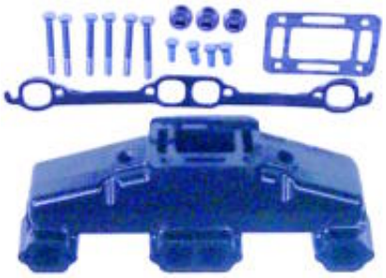
NEW

18-1964
MANIFOLD
GM Small Block V8 265, 283, 305, 307, 327, 350, & 400cu.in

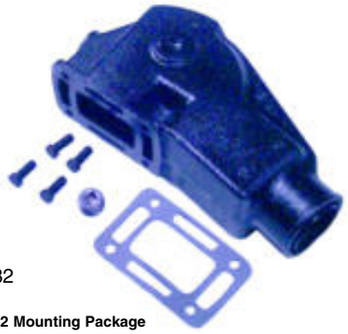
I/O

VOLVO PENTA

Cooling System



18-1997-1
AP# 5517
EXHAUST MANIFOLD
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use 18-0604 Exhaust Manifold Gasket Set



18-1999
AP# 5705
EXHAUST MANIFOLD RISER
Replaces: Barr 200-0082
For use with 18-1997-1
Comes with 18-4364/AP# 13312 Mounting Package
Replaces: Barr 20-0082-P
Use 18-2854/AP# 1499 Riser Gasket

NEW

18-1898
MANIFOLD
Fits 454 cu.in. GM big block V8 engines
Replaces: Barr CHVA-1-84 & Marine Power 0991-110

18-1935-1
AP# 5710
EXHAUST RISER
Replaces: 855384-4, 856891-7
For use with 18-1931-1/AP# 5515
Use 18-2971/AP# 1196 Exhaust Riser Gasket

NEW

18-1909
RISER
OMC Riser, 4" outlet 7°:Fits many
GM & Ford center rise manifolds.
Replaces: OMC 913784, 3855270, 3850456, 3857944
& VOLVO 3855270-9, 3857944-7

NEW

18-1939
RISER
Barr, Indmar and Marine Power Ford Small Block V8
302-351cu.in., GM Small Block V8 305-350cu.in.,
GM Big Block V8 454cu.in.
Replaces: Barr 20-0100 & Marine Power 0992-593

NEW

18-1907
RISER
Barr and Indmar Ford Small Block V8 302-351cu.in.
Replaces: Barr 20-0102 and Indmar 53-2009 and 53-2018

NEW

18-1949
MANIFOLD SPACER
Barr, Indmar and Marine Power Ford Small
Block V8 302-351cu.in., GM Small Block
V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with: 18-1998-1, 18-1997-1 and 18-1898 Manifolds

18-1991
AP# 5053
30º EXHAUST ELBOW ADAPTER
For use with 3" I.D. Exhaust Hose
Use with 18-1999/AP# 5705 Manifold Riser

18-1992-1
AP# 5016
90º EXHAUST ELBOW ADAPTER
For use with 3" I.D. Exhaust Hose
Use with 18-1999/AP# 5705 Manifold Riser

EXHAUST ELBOW HARDWARE MOUNTING KITS

Sierra Kit	AP Hardware Kit	Fits Sierra Exhaust Elbow	Fits AP Exhaust Elbow	Elbow OEM#
18-8510	5610	18-1935-1	5710	85691-7
18-8507	5611	—	5711	3855270-9

EXHAUST MANIFOLD HARDWARE MOUNTING KITS

Hardware Kit	Fits Sierra Exhaust Elbow	Fits AP Exhaust Elbow	Manifold OEM#
5414	18-1930-1	5514	855387-7
5415	18-1931-1	5515	856883-4
5416	18-8550	5516	3852374-2

NEW

18-8535
MOUNTING KIT
Barr, Indmar and Marine Power
Ford Small Block V8
302-351cu.in., GM Small Block V8 305-350cu.in.,
GM Big Block V8 454cu.in.
Used with: 18-1939, 18-1999, and 18-1907 Risers

NEW

18-8502
MOUNTING KIT
OMC GM Small Block V8 305-350cu.in.
(1979-89) OMC/Volvo
GM Small Block 305-350cu.in.
Used with: 18-1931-1,18-1902
& 18-1903 Manifolds

NEW

18-8536
MOUNTING KIT
Barr, Indmar and Marine Power
GM Small Block V8
305-350cu.in.
Used with: 18-1997-1 Manifold

NEW

18-8538
MOUNTING KIT
Barr and Indmar Ford Small Block
V8 302-351cu.in.
Used with: 18-1998-1 Manifold

NEW

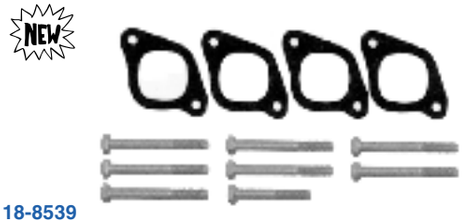
18-8537
MOUNTING KIT
GM Small Block V8 (265, 283, 305,
307, 327, 350, and 400cu.in.)
Used with: 18-1964 Manifold

NEW

18-8511
MOUNTING KIT
Volvo GM Small Block V8 305-350cu.in.
(Models: AQ and BB200, 205, 211, 231, 225,
260, 271, 290, 311, 500, 501, 570, 571, 572)
Used with: 18-1931-1 Manifold

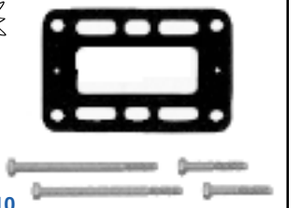
VOLVO PENTA

Cooling System



18-8539
MOUNTING KIT
Volvo 4 Cylinder B20 2.3 and 2.5L(Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250) Volvo 4 Cylinder B20 2.3 and 2.5L(Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250)
Used with: 18-1930-1 Manifold

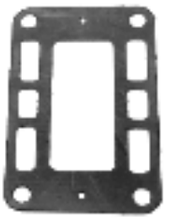
18-8507
MOUNTING KIT
OMC/Volvo GM Small Block V8 305-350cu.in.
Used with: AP 5711 Riser



18-8510
MOUNTING KIT
Volvo GM Small Block V8 305-350cu.in.
(Models: AQ and BB200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, 572)
Used with: 18-1935-1 Riser

18-4364
AP# 13312
MOUNTING PACKAGE
Replaces
Barr 20-0082-P
Use with 18-1999/AP# 5705

18-4461
AP# 5187
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting



18-2971
AP# 1196
EXHAUST RISER GASKET
Replaces: 835908-5, 856039-3
Use with 18-1935-1/AP# 5705

PKG. OF 4

18-2991
AP# 1157
EXHAUST MANIFOLD GASKET
Replaces: 855967-6, 855383
Use with 18-1930-1/AP# 5710 Manifold
AQ200, 225, 260, 271, 290, 311

PIPE PLUGS

Sierra #	AP #	Thread Size	Description
18-4257	5188	1/4"	Blacksteel Plug
18-4258	5151	3/4"	Blacksteel Plug
18-4263	5181	1/8" - 27 NPT	Pipe Plug
18-4264	5182	3/8" - 18 NPT	Pipe Plug

18-9004/AP# 3914 Pipe Sealant with Teflon is recommended for use on plug threads.

CYLINDER BLOCK DRAIN TAPS

Sierra #	AP #	Replaces:
18-4216	—	807036-9
18-4217	5104	82744-4
18-4218	5154	82745-1
18-4219	—	829592-5

18-3223/AP# 5154B
Bulk pack of 12 (18-4218/AP# 5154)
Use with most OEM manifolds

CYLINDER DRAIN TAP APPLICATION

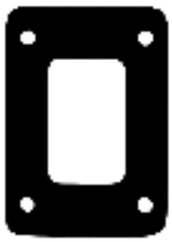
Model	Thread Size	Sierra Tap	AP Tap
MD1A,B,2A,B,3B, 5A,B,MD6A	10 x 1	18-4216	—
AQ90,95,100,105,110, 115,120,130,140A, 145A,B,151A,B,170,171A, MB18,20,BB30,100, MD19,21,32	1/8" NPT	18-4217	5104
AQ90,95,100,110,115, 120,125A,B,130,131A, 140A,145A,B,151A,B, 171A,MB18,MB20,BB30, 100,AQD40,AQAD40, TMD40	1/4" NPT	18-4218	5154
MD5C,11C,D,17C,D	1/8" NPT	18-4219	—

PKG. OF 2

18-2854
AP# 1499
EXHAUST RISER GASKET
Replaces: Barr 01-0107
Use with 18-1999/AP# 5705

18-2949
AP# 099
MANIFOLD GASKET
Replaces:
Barr CHV-47-000
Use with 18-1997-1/AP# 5517 and 18-1931-1/AP# 5515
AQ200, 225, 260, 271, 290, 311

NEW



18-0476
RISER GASKET
Barr, Indmar & Marine Power
Ford Small Block V8
302-351cu.in.
Used with: 18-1939, 18-1999
and 18-1907 Risers

PKG. OF 5

18-4236
WASHER (V-8) FOR ELBOW TO MANIFOLD BOLTS
Replaces: 941907-8

18-4150
WATER PUMP SHAFT
Replaces: 812994-2
For Pump Without Ball Bearing
AQ90, 95, 100, 105, 110, 115, 120, 130,MD3B, 17C

18-3106
WATER PUMP COUPLER
Replaces: 806256-4, 831009-6
AQ90, 95, 100, 110, 120A, 115, 130, MB3B, 17C, D

18-2774
AP# 4311
S-HOSE KIT WITH CLAMPS
Replaces: 875847-6
AQ290, AQ290DP

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2774	4311	S-Hose	875847-6	1
18-7306	1397	Clamp	853548-6	2

18-2775
S-HOSE KIT WITH CLAMPS
Replaces: 875822-9
AQDRIVE UNITS 200, 250, 270, 270T, 275, 280, 280T, 280PT, DP UNIT: 280

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2775	—	S-Hose	875822-9	1
18-7306	1397	Clamp	853548-6	2

18-2776
HOSE KIT
Replaces: 832831-2
AQ270T, 280T

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2776	—	S-Hose	832831-2	1
18-7306	1397	Clamp	853548-6	2

18-2777
AP# 5013
HOSE CONNECTION
Replaces: 854031-2
*AQ120B, *AQ125A, B, AQ130A, B, D, *AQ130C, *AQ131A, AQ140A, AQ145A, *AQ165A, *AQ170A, B, C, *AQ175A,
AQ200D, AQ225D, *AQ225E, AQ260A, AQ260B, AQ290A, *AQAD31A. AQD40A, AQD21A, AQAD40A
* Models with Power Trim

18-2778
AP# 5014
HOSE CONNECTION
Replaces: 832846-0,
AQ140A, AQ145A, AQ165A, AQ170A, *AQ175D, AQ200D, AQ225D, AQ260A, AQ290A, *AQ280, *AQ280L, AQAD30A, AQAD40A, B
*Models with Power Trim

18-3654
AP# 13200
THERMOSTAT KIT
(60°C)
Replaces: 875779-1

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

THERMOSTAT KITS
18-3676
AP# 2380
Replaces: 3853983-9
140°

18-3677
AP# 3950
Replaces: 3856961-2
160°

Model	Kit	Model	Kit	Model	Kit
4.3GL/4.3GS	18-3677	5.7GL	18-3677	7.4GL	18-3676
4.3Gi	18-3677	5.7Gi	18-3677	7.4Gi/7.4GSi	18-3676
5.0FL	18-3677	5.8FL	18-3677	8.2GL/8.2Gsi	18-3676
5.0Fi	18-3677	5.8Fi/5.8FSi	18-3677		

VOLVO PENTA

Cooling System

18-3655
AP# 3947
THERMOSTAT KIT
75°C)
Replaces: 875780-9

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

18-3656
AP# 1035
THERMOSTAT KIT
(60°C)
Replaces: 876097-7, 875781-7

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

18-3658
AP# 13203
THERMOSTAT KIT
(74°C)
Replaces: 875784-1

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

18-3659
AP# 13204
THERMOSTAT KIT
(71°C)
Replaces: 875785-8

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

18-3660
AP# 13205
THERMOSTAT KIT
(76°C)
Replaces: 875787-4

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

18-3661
AP# 13206
THERMOSTAT KIT
(70°C)
Replaces: 875788-2

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

18-3662
AP# 1017
THERMOSTAT KIT
(62°C)
Replaces: 875794-0, 876305-4

— CONTAINS —

Sierra #	AP #	Desc.	Qty.
18-3551	3057	Thermostat	1
18-2917	479	Thermostat Gasket	1

18-3663
AP# 1034
THERMOSTAT KIT
(55°C)
Replaces: 875791-6

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

18-3664
AP# 13207
THERMOSTAT
KIT (74°C)
Replaces: 875795-7

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

SEE PAGES 686-691 FOR THERMOSTAT APPLICATION

FOR INTERNAL ENGINE PARTS REFER TO PAGE 463-493

18-3665
AP# 13208
THERMOSTAT
KIT (60°C)
Replaces: 875796-5

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

18-3666
AP# 1033
THERMOSTAT
KIT (82°C)
Replaces: 875580-3

— CONTAINS —

Sierra #	AP #	Desc.	O.E. #	Qty.
18-2933	1036	Thermostat Seal	416033-9, 1317466-9	1

SEE PAGES 686-691 FOR THERMOSTAT APPLICATION

PKG. OF 4

18-4242
SHORT BOLT
ELBOW TO MANIFOLD
Replaces: 940186-0

18-4244
LONG BOLT
ELBOW TO MANIFOLD
Replaces: 959794-9

18-4027
VALVE SPRING
Replaces: 418737-3
AQ90, 95, 100, 105, 110, 115, 120, 130, 165, 170, MB18, 20, BB30, 100

18-4031
VALVE STEM SEAL
Replaces: 1306630-3
AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, MD1B, 2B, 3B, 5A, 2001, 2002, 2003, MD5B, C, 11C, D, 17C, D, 30, 31, 40, 41

VALVES

Part #	Type	O.E. #	Application
18-4032	Intake	463395-4	AQ120B, 125A, B, 131A, 140A,
18-4033	Exhaust	463526-4	145A, B, 151A, B

18-4029
AP# 1221
4 CYL. TIMING BELT
Replaces: 463377-2
AQ120B, 125A,B, 131A, 140A, 145A,B, 151A,B, BB140, 145A

18-4044
AP# 4305
DRIVE BELT
Replaces: 834548-0, 966694-2
Generator: AQ120B, 125A, 140A, 145A, 165, 170A, B, C

18-4046
AP# 1568
DRIVE BELT (V-6, V-8)
Replaces: 958498-8, 966857-5
Generator:AQ175A, 200A, B, C, D, 225A,B, 260A, B, 280A, 290A
Water Pump AQ210

EXPANSION PLUGS

Part #		Pkg.	O.E. #	Size
18-4200	①	5	477024-4	35MM (1.375")
18-4201	①	5	192212-9	45MM (1.770")
18-4202	①	1	192426-5,477026-9	26MM (1.020")
18-4245		5	463902-7	42MM (1.655")
18-4246		5	463903-5	35MM (1.375")
18-4247		5	463904-3	45MM (1.770")

① Stainless Steel

18-7890
AIR FILTER (DIESEL)
Replaces: 463505-8, 876185-0
MD30, MD40, KAD42A, KAMD42A

OIL FILTER

OIL FILTERS

Sierra #	AP #	O.E. #	Application
18-7824*	6003 & 6006	835440-9	—
18-7876*	6005	—	—
18-7878*	6008	1266286-2, 430143-8	—
18-7880	—	466634-3	TAMD100, TMD102, TMD121, TMD122, TAMD122 & TAMD162

DIESEL OIL FILTER

18-7884	—	834337	—

* Display Packaged

SEE PAGES 92-96 FOR ADDITIONAL INFORMATION