

OMC STERNDRIVE/COBRA

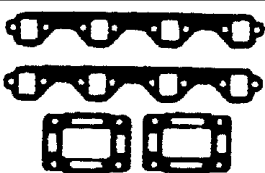
Cooling System/Gasket Sets

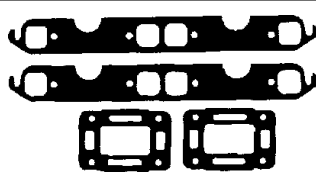
MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)						
Year	Horsepower	Exhaust Manifold	Exhaust Elbow	Manifold Gasket	Elbow Gasket	Gasket Set
1973	165 HP	—	18-1922	—	18-2875	—
1973	225 & 245 HP	—	—	—	18-2883	—
1972	100 HP	—	—	18-2896	18-2861	—
1972	120 HP	—	—	18-2896	18-2861	18-437
1972	155 HP	—	—	N/A	18-2883	—
1972	165 HP S MODEL	—	—	—	18-2875	—
1972	165 HP C MODEL	—	—	—	18-2875	—
1972	225 & 245 HP	—	—	—	18-2883	—
1971	120 HP	—	—	—	18-2861	18-4370
1971	155 HP	—	—	N/A	18-2859	—
1971	215 & 235 HP	—	—	—	18-2859	—
1970	120 HP	—	—	—	18-2861	18-4370
1970	155 HP	—	—	N/A	18-2859	—
1970	210 HP	—	—	—	18-2859	—
1969	120 HP	—	—	—	18-2861	18-4370
1969	155 HP	—	—	N/A	18-2859	—
1969	210 HP	—	—	—	18-2859	—
1968	120 HP	—	—	—	18-2861	18-4370
1968	155 HP	—	—	N/A	18-2859	—
1968	185 HP	—	—	—	18-2859	—
1968	200 HP	—	—	N/A	18-2859	—
1968	210 HP	—	—	—	18-2859	—
1967	120 HP	—	—	—	18-2861	18-4370
1967	155 HP	—	—	N/A	18-2859	—
1967	185 HP	—	—	—	18-2859	—
1967	200 HP	—	—	N/A	18-2859	—
1966	120 HP	—	—	—	18-2861	18-4370
1966	150 HP	—	—	N/A	18-2859	—
1966	200 HP	—	—	N/A	18-2859	—
1965	120 HP	—	—	N/A	18-2861	18-4370
1965	150 HP	—	—	N/A	18-2859	—
1964	110 HP	—	—	N/A	18-2859	—
1964	150 HP	—	—	N/A	18-2859	—

Starboard * Port ① High rise applications only ② 5.0L only

Sierra #	AP #	Fits:	O.E.M. #
18-7824	6003 & 6006	GM Engines	173232
18-7875	6007	Ford Engines	173231
18-7876	6005	GM Engines (long filter)	173233
18-7878	6008	M-100, M-200	—
18-7879	6004	GM V-6 Engines	173834


Display Package


18-0603
AP# 1809
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Eng.
For use with 18-1998


18-0604
AP# 1808
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Eng.
For use with 18-1997

OMC STERNDRIVE/COBRA
Gasket Sets



18-2613
AP# 475
COBRA OUTDRIVE
GASKET SET
— CONTAINS —

Sierra#	Description	O.E.#	Qty.
18-2918	Gasket	911836	1
18-2996	Seal	911823	1
18-7153	O-Ring	911851	2

18-4368
INTAKE MANIFOLD
HEAD GASKET SET
Replaces: 985662
For: GM 231 CID Eng. (3.8L)
— CONTAINS —

Sierra#	Description	O.E.#	Qty.
18-0998-1	Intake Manifold Gasket Set	312737	1

18-4369
AP# 1448
MANIFOLD
GASKET SET
For: 2.5L (1985-86) and
3.0L (1985-88)

18-2699
AP# 2376
OUTDRIVE MOUNTING
GASKET SET
For: SX Drives
Use 18-2362/AP#5164 Mounting Nuts

18-4370
AP# 1509
MANIFOLD
GASKET SET
For: 100, 120 HP and 2.5L (1965-85)

— CONTAINS —

Sierra#	Description	O.E.#	Qty.
18-0114	Manifold End Cap Gasket	907761	1
18-2896	Exhaust Manifold Mounting Gasket	311068	1
18-0104	Exhaust Elbow Gasket	907764	1
18-0164	Thermostat Housing Gasket	311069	1
18-0937	Carb. Mtg. Gasket	315055	1
18-2861	Manifold End Cap Gasket	311121	3
18-2875	Elbow To Manifold Gasket	908013	1
18-2858	Thermostat Cover Housing Gasket	314809	1

18-4408
AP# 1470
INTAKE MANIFOLD GASKET SET
Replaces: 3850379
For: GM 4.3L

18-4371
MANIFOLD GASKET SET
For: 140 HP and 3.0L (1973-84)

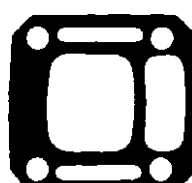
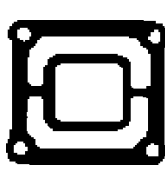
18-4372
MANIFOLD GASKET SET
For: Ford 460's with OMC Manifold
— CONTAINS —

Sierra#	Description	O.E.#	Qty.
18-0956	Exhaust Manifold Gasket	912405	2
18-0943	Exhaust Elbow Gasket	909786, 3850496	2

18-4373
OVERHAUL GASKET SET
For: 110, 120 HP and 2.5L (1965-86)

18-4374
OVERHAUL GASKET SET
For: 140 HP and 3.0L (1973-88)

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANTS

 18-0434 AP# 1067 CARBURETOR MOUNTING Replaces: 909758	 18-0435 AP# 1061 CARBURETOR MOUNTING Replaces: 908765	 PKG. OF 2 18-0937 AP# 960 CARBURETOR MOUNTING Replaces: 315055	
 PKG. OF 2 18-0164 AP# 345 THERMOSTAT HOUSING 4 & 6 Cyl. Replaces: 311069 GM 3789161	 PKG. OF 2 18-0929 AP# 946 THERMOSTAT Replaces: 313416	 PKG. OF 2 18-2858 AP# 364 THERMOSTAT HOUSING COVER Replaces: 314809	 PKG. OF 2 18-2895 AP# 987 THERMOSTAT HOUSING Replaces: 305586
 PKG. OF 2 18-2917 AP# 418 THERMOSTAT Replaces: 312797 3701777 (GM)	 PKG. OF 2 18-2947 THERMOSTAT Replaces: 310913	 PKG. OF 2 18-0104 AP# 1026 EXHAUST ELBOW Replaces: 907764	 PKG. OF 2 18-0114 AP# 1027 MANIFOLD For GM 4 Cyl. Replaces: 907761
 18-0430 AP# 1496 EXHAUST ELBOW Replaces: 912477	 18-0673 AP# 753 EXHAUST ELBOW Replaces: 910113	 PKG. OF 2 18-0943 EXHAUST ELBOW Replaces: 909786, 3850496	 PKG. OF 2 18-2850 EXHAUST ELBOW CAP Replaces: 908935
 PKG. OF 2 18-2859 MANIFOLD END CAP Replaces: 311131	 PKG. OF 2 18-2860 AP# 915 MANIFOLD END CAP Replaces: 311130	 PKG. OF 2 18-2861 AP# 361 MANIFOLD END CAP Replaces: 311121	 PKG. OF 5 18-2875 AP# 366 ELBOW TO MANIFOLD Replaces: 908013, 3850495

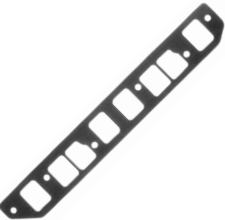
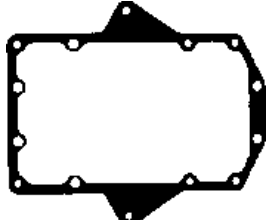
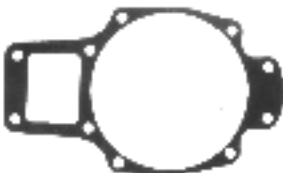
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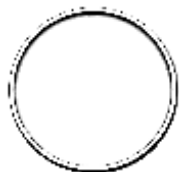
Gaskets



PKG. OF 2			
			
18-2883 AP# 365 MANIFOLD END CAP Replaces: 907775	18-0401 AP# 1498 EXHAUST MANIFOLD Replaces: 913393 For Ford 140 CID (2.3L)	18-0431 INTAKE MANIFOLD Replaces: 912471 For Ford 140 CID (2.3L)	
			
18-0956 EXHAUST MANIFOLD Replaces: 912405 460 CID	18-2912 AP# 752 EXHAUST MANIFOLD Replaces: 908079	18-0892 AP# 2662 DEFLECTOR HOSE Replaces: 322411	18-0428 VALVE COVER Replaces: 912965 For GM 305/350 CID (5.0L and 5.7L)
PKG. OF 2			
			
18-0548 ADAPTER TO INTERMEDIATE HOUSING Replaces: 909515	18-2851 AP# 363 SWIVEL BEARING TO LOWER GEARCASE Replaces: 313368	18-2863 AP# 360 TILT CLUTCH COVER Replaces: 308799	18-2911 SWIVEL BEARING HOUSING Replaces: 910236
PKG. OF 5			
			
18-2918 AP# 472 OUTDRIVE Replaces: 911836, 915840	18-2996 AP# 473 OUTDRIVE SEAL Replaces: 911823, 3852560	18-2897 AP# 955 IMPELLER HOUSING PLATE Replaces: 309204	18-2916 AP# 1493 WATER PUMP HOUSING Replaces: 911702
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OMC STERNDRIVE/COBRA

Gaskets/Drive System

PKG. OF 2  18-0188 WASHER Replaces: 909748	NEW  18-1236 DRAIN SCREW Replaces: 309243 For Cobra Drives & V-6	PKG. OF 2  18-2945 AP# 2108 DRAIN SCREW Replaces: 307552	PKG. OF 5  18-4248 AP# 957 DRAIN/FILL PLUG WASHER (Plastic) Replaces: 311598															
PKG. OF 5  18-4250 WASHER Replaces: 911820	NEW  18-1733 SEAL Replaces: 308768 For Stringer mount upper gearcase	NEW  18-6399 SHAFT & STUB ASSEMBLY Replaces: 984264 For Cobra Drives	 18-0549 AP# 1643 PLUG OFF CAP Replaces: 909829 I.D. 1" For V-8 Model Stern Drives and Inboards 1977 to present															
 18-0550 AP# 1644 PLUG OFF CAP Replaces: 909830 I.D. 1 1/4" For V-8 Model Stern Drives and Inboards 1977 to present	NEW  SCREWS <table><tr><th>Part No.</th><th>OE No.</th><th>Application</th></tr><tr><td>18-1704</td><td>331980</td><td>Water pumps & power packs (1985-96)</td></tr><tr><td>18-1280</td><td>317763</td><td>Cobra Drives & V6</td></tr><tr><td>18-1279</td><td>317624</td><td>Cobra Drives</td></tr><tr><td>18-1281</td><td>351271</td><td>Cobra Drives</td></tr></table>			Part No.	OE No.	Application	18-1704	331980	Water pumps & power packs (1985-96)	18-1280	317763	Cobra Drives & V6	18-1279	317624	Cobra Drives	18-1281	351271	Cobra Drives
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18-1279	317624	Cobra Drives																
18-1281	351271	Cobra Drives																
 18-9876 SHIM GAUGE BAR Replaces: 349957 For: 40HP, V-8 with thru hub exhaust	NEW  SHIMS <table><tr><th>Part No.</th><th>OE No.</th><th>Size</th></tr><tr><td>18-1715</td><td>323362</td><td>.003</td></tr><tr><td>18-1716</td><td>323361</td><td>.004</td></tr><tr><td>18-1717</td><td>314745</td><td>.005</td></tr><tr><td>18-1718</td><td>—</td><td>Kit</td></tr></table> For: Cobra Drives & V-6		Part No.	OE No.	Size	18-1715	323362	.003	18-1716	323361	.004	18-1717	314745	.005	18-1718	—	Kit	 18-2100 AP# 803 GIMBAL BEARING Replaces: 983937 Fits all OMC Cobra and King Cobra Drives (Link-Belt)
Part No.	OE No.	Size																
18-1715	323362	.003																
18-1716	323361	.004																
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18-1718	—	Kit																

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